R•O•M Extreme Cargo Tray Installation Instructions



Congratulations on the purchase for your R•O•M Extreme Cargo Tray & Slides!

IMPORTANT: Read this manual completely before installing the cargo tray.

If you have any questions, contact your Customer Service Representative at 800-827-3692 ext. 5000.

Installation – Tools & Equipment (not included)

- Drill
- Drill bits (13/32")
- Wrenches
- Tape measure

- Fasteners to attach cargo tray assembly to floor
- Marking pen
- Clear indoor / outdoor silicone sealant

Overview

For a successful installation of the R•O•M Extreme cargo tray & slides, follow these steps:

- 1) Unpack contents
- 2) Test unit for proper alignment and functionality
- 3) Mark and pre-drill mounting holes
- 4) Install cargo tray

Floor Mount Application

The S7 and T9 models, need to have at least (4) mounting points per tray assembly (2 per side).

The D7 models utilize (10) mounting holes.

The S1 and S2 models come with (6) mounting holes.

See specific Form Number, listed on the next page, for model drawings.

It is the customer's responsibility to ensure the mounts are secure to the compartment floor and the floor is rated to handle applied loads.

- a) Test the assembly for proper alignment and adjust if needed. The flat bar mounts that are attached to the angle supports have oversized mounting holes. These bolts can be loosened to allow for rail adjustment if the tray is binding or not latching properly. If adjustment is necessary, be sure the assembly mounting bars are square prior to re-tightening hardware.
- b) Position cargo tray in compartment and mark the hole locations.
- c) Drill mounting holes through compartment floor.
- d) Prior to tightening fasteners, be sure the assembly does not bind and that the latches are properly engaged. If necessary, adjust the assembly until squared properly.
- e) Place assembly inside compartment and use customer supplied hardware to attach to compartment floor. For a watertight opening, use a silicone sealant to seal the drilled holes.



R•O•M Extreme Cargo Tray Installation Instructions



Drawings of Cargo Tray Models

Form #	Model #	Description
FM-7.5-237	D7UE	70% Dual Directional – Upper Slides - External Mount
FM-7.5-238	D7UI	70% Dual Directional – Upper Slides - Internal Mount
FM-7.5-239	S1UE	100% Straight – Upper Slides - External Mount
FM-7.5-240	S1UI	100% Straight – Upper Slides - Internal Mount
FM-7.5-274	S2UE	120% Straight – Upper Slides - External Mount
FM-7.5-275	S2UI	120% Straight – Upper Slides - Internal Mount
FM-7.5-241	S7LE	70% Straight – Lower Slides - External Mount
FM-7.5-242	S7LI	70% Straight – Lower Slides - Internal Mount
FM-7.5-243	S7UE	70% Straight – Upper Slides - External Mount
FM-7.5-244	S7UI	70% Straight – Upper Slides - Internal Mount
FM-7.5-245	T9LE	90% Tilt – Lower Slides - External Mount
FM-7.5-246	T9LI	90% Tilt – Lower Slides - Internal Mount
FM-7.5-247	T9UE	90% Tilt – Upper Slides - External Mount
FM-7.5-248	T9UI	90% Tilt – Upper Slides - Internal Mount

If you have any problems or for warranty information, please contact R•O•M Corporation at 800-827-3692 ext. 5000, rom.orders@safefleet.net or visit our website www.romcorp.com.

These drawings & the information contained herein are the confidential & proprietary intellectual property of Safe Fleet and should not be disclosed to any third party without the express prior written consent Safe Fleet.

