



A Safe Fleet Brand

R•O•M

ROLL-UP SHUTTER DOOR

PARTS

MANUAL

FM-8.5-118
Rev AD
08-06-2024

Safe Fleet
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Belton, Missouri 64012

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ROLL-UP SHUTTER DOOR - KIT PARTS

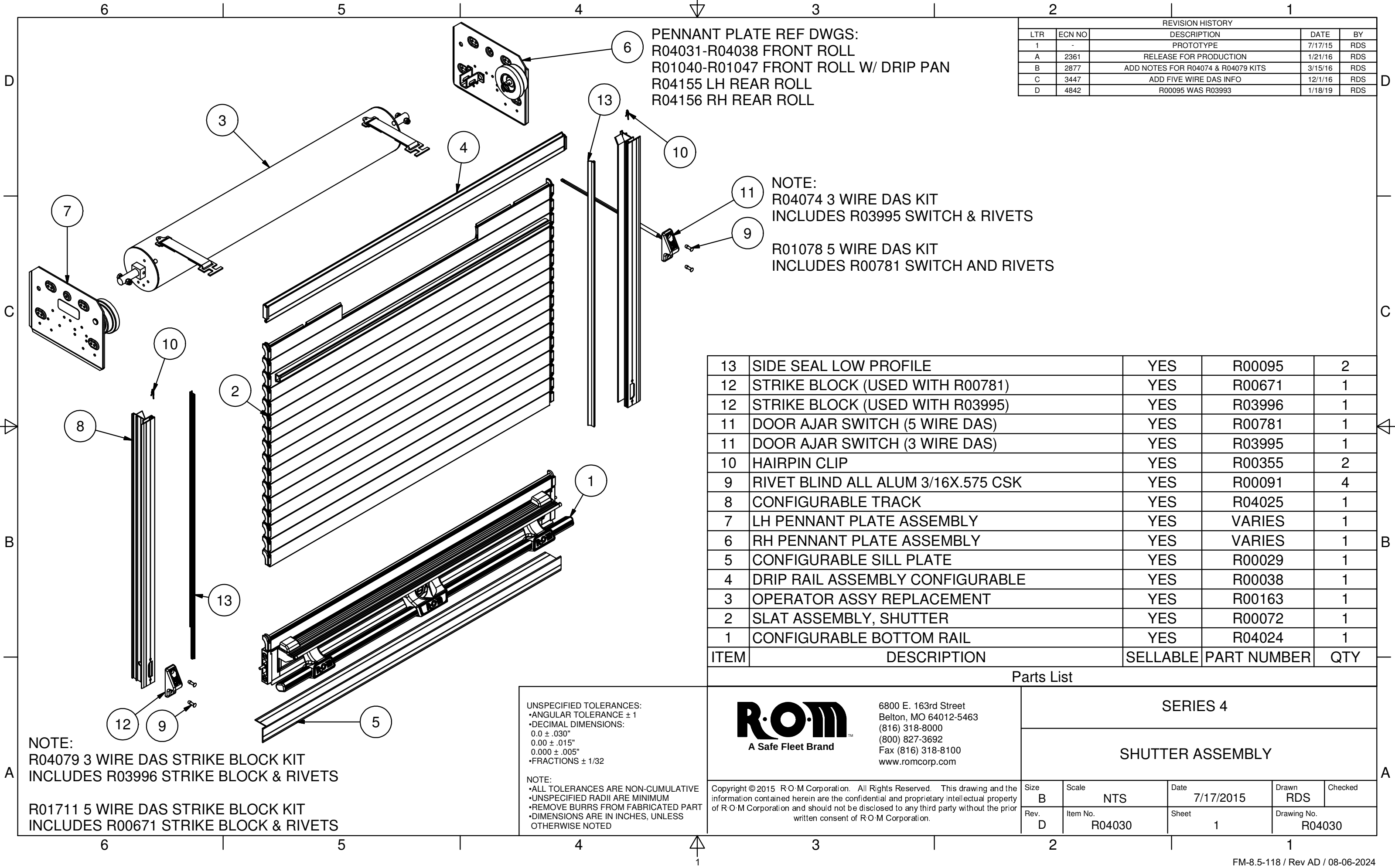
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SERIES IV - ROLL-UP SHUTTER DOOR - CONFIGURABLE (R04030)

NEW SERIES IV



REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
1	-	PROTOTYPE	7/17/15	RDS
A	2361	RELEASE FOR PRODUCTION	1/21/16	RDS
B	2877	ADD NOTES FOR R04074 & R04079 KITS	3/15/16	RDS
C	3447	ADD FIVE WIRE DAS INFO	12/1/16	RDS
D	4842	R00095 WAS R03993	1/18/19	RDS

PENNANT PLATE REF DWGS:
R04031-R04038 FRONT ROLL
R01040-R01047 FRONT ROLL W/ DRIP PAN
R04155 LH REAR ROLL
R04156 RH REAR ROLL

NOTE:
R04074 3 WIRE DAS KIT
INCLUDES R03995 SWITCH & RIVETS

R01078 5 WIRE DAS KIT
INCLUDES R00781 SWITCH AND RIVETS

13	SIDE SEAL LOW PROFILE	YES	R00095	2
12	STRIKE BLOCK (USED WITH R00781)	YES	R00671	1
12	STRIKE BLOCK (USED WITH R03995)	YES	R03996	1
11	DOOR AJAR SWITCH (5 WIRE DAS)	YES	R00781	1
11	DOOR AJAR SWITCH (3 WIRE DAS)	YES	R03995	1
10	HAIRPIN CLIP	YES	R00355	2
9	RIVET BLIND ALL ALUM 3/16X.575 CSK	YES	R00091	4
8	CONFIGURABLE TRACK	YES	R04025	1
7	LH PENNANT PLATE ASSEMBLY	YES	VARIES	1
6	RH PENNANT PLATE ASSEMBLY	YES	VARIES	1
5	CONFIGURABLE SILL PLATE	YES	R00029	1
4	DRIP RAIL ASSEMBLY CONFIGURABLE	YES	R00038	1
3	OPERATOR ASSY REPLACEMENT	YES	R00163	1
2	SLAT ASSEMBLY, SHUTTER	YES	R00072	1
1	CONFIGURABLE BOTTOM RAIL	YES	R04024	1
ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY

NOTE:
R04079 3 WIRE DAS STRIKE BLOCK KIT
INCLUDES R03996 STRIKE BLOCK & RIVETS

R01711 5 WIRE DAS STRIKE BLOCK KIT
INCLUDES R00671 STRIKE BLOCK & RIVETS

UNSPECIFIED TOLERANCES:
•ANGULAR TOLERANCE ± 1
•DECIMAL DIMENSIONS:
0.0 ± .030"
0.00 ± .015"
0.000 ± .005"
•FRACTIONS ± 1/32

NOTE:
•ALL TOLERANCES ARE NON-CUMULATIVE
•UNSPECIFIED RADII ARE MINIMUM
•REMOVE BURRS FROM FABRICATED PART
•DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED

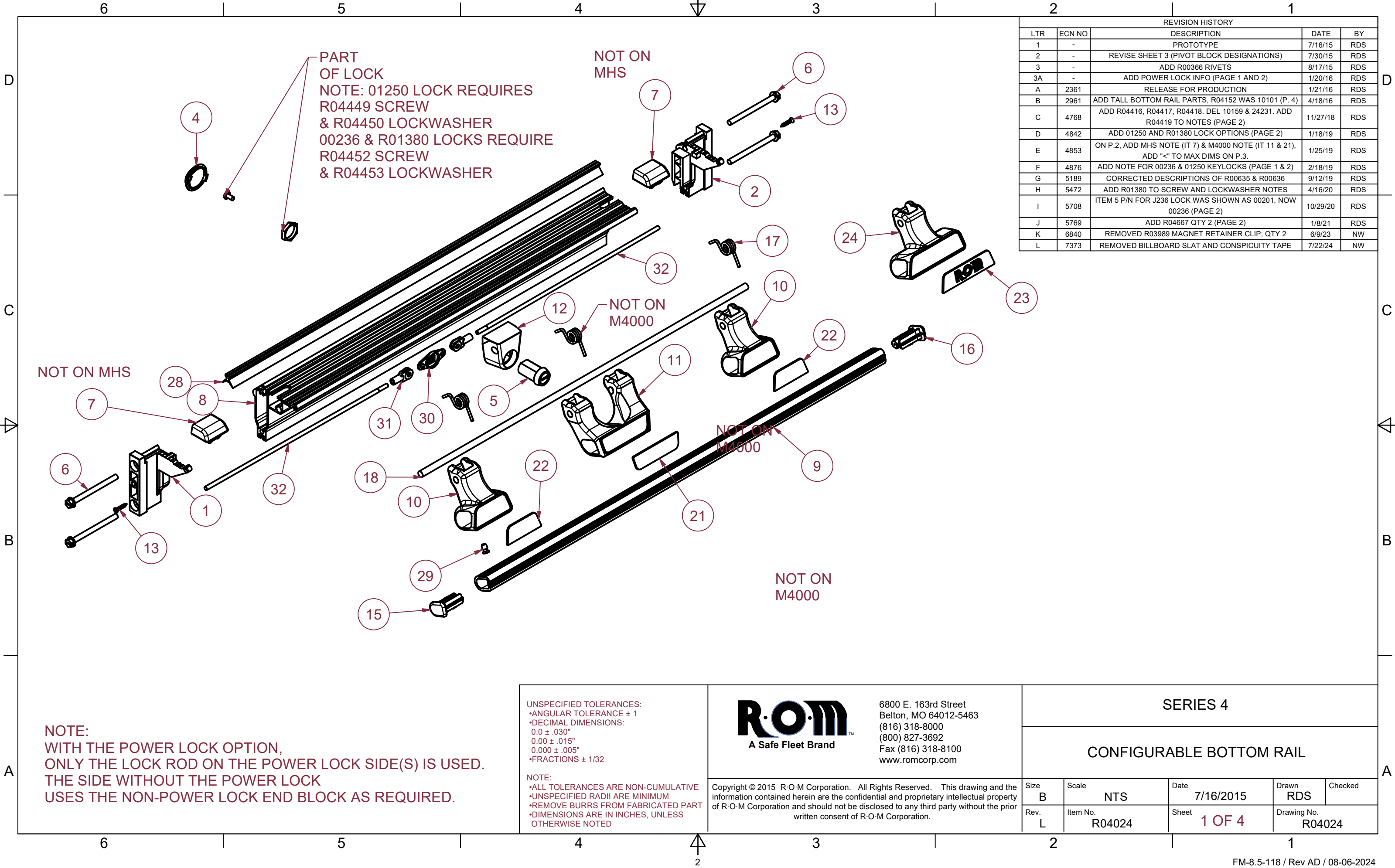
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Parts List				
SERIES 4				
SHUTTER ASSEMBLY				
Size	Scale	Date	Drawn	Checked
B	NTS	7/17/2015	RDS	
Rev.	Item No.	Sheet	Drawing No.	
D	R04030	1	R04030	

SERIES IV - BOTTOM RAIL ASSEMBLY CONFIGURABLE (R04024) - page 1



REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
1	-	PROTOTYPE	7/16/15	RDS
2	-	REVISE SHEET 3 (PIVOT BLOCK DESIGNATIONS)	7/30/15	RDS
3	-	ADD R00366 RIVETS	8/17/15	RDS
3A	-	ADD POWER LOCK INFO (PAGE 1 AND 2)	1/20/16	RDS
A	2361	RELEASE FOR PRODUCTION	1/21/16	RDS
B	2961	ADD TALL BOTTOM RAIL PARTS, R04152 WAS 10101 (P. 4)	4/18/16	RDS
C	4768	ADD R04416, R04417, R04418. DEL 10159 & 24231. ADD R04419 TO NOTES (PAGE 2)	11/27/18	RDS
D	4842	ADD 01250 AND R01380 LOCK OPTIONS (PAGE 2)	1/18/19	RDS
E	4853	ON P.2, ADD MHS NOTE (IT 7) & M4000 NOTE (IT 11 & 21). ADD "<" TO MAX DIMS ON P.3.	1/25/19	RDS
F	4876	ADD NOTE FOR 00236 & 01250 KEYLOCKS (PAGE 1 & 2)	2/18/19	RDS
G	5189	CORRECTED DESCRIPTIONS OF R00635 & R00636	9/12/19	RDS
H	5472	ADD R01380 TO SCREW AND LOCKWASHER NOTES	4/16/20	RDS
I	5708	ITEM 5 P/N FOR J236 LOCK WAS SHOWN AS 00201, NOW 00236 (PAGE 2)	10/29/20	RDS
J	5769	ADD R04667 QTY 2 (PAGE 2)	1/8/21	RDS
K	6840	REMOVED R03989 MAGNET RETAINER CLIP; QTY 2	6/9/23	NW
L	7373	REMOVED BILLBOARD SLAT AND CONSPICUITY TAPE	7/22/24	NW

NOTE:
WITH THE POWER LOCK OPTION,
ONLY THE LOCK ROD ON THE POWER LOCK SIDE(S) IS USED.
THE SIDE WITHOUT THE POWER LOCK
USES THE NON-POWER LOCK END BLOCK AS REQUIRED.

UNSPECIFIED TOLERANCES:
•ANGULAR TOLERANCE ± 1
•DECIMAL DIMENSIONS:
0.0 ± .030"
0.00 ± .015"
0.000 ± .005"
•FRACTIONS ± 1/32

NOTE:
•ALL TOLERANCES ARE NON-CUMULATIVE
•UNSPECIFIED RADII ARE MINIMUM
•REMOVE BURRS FROM FABRICATED PART
•DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED

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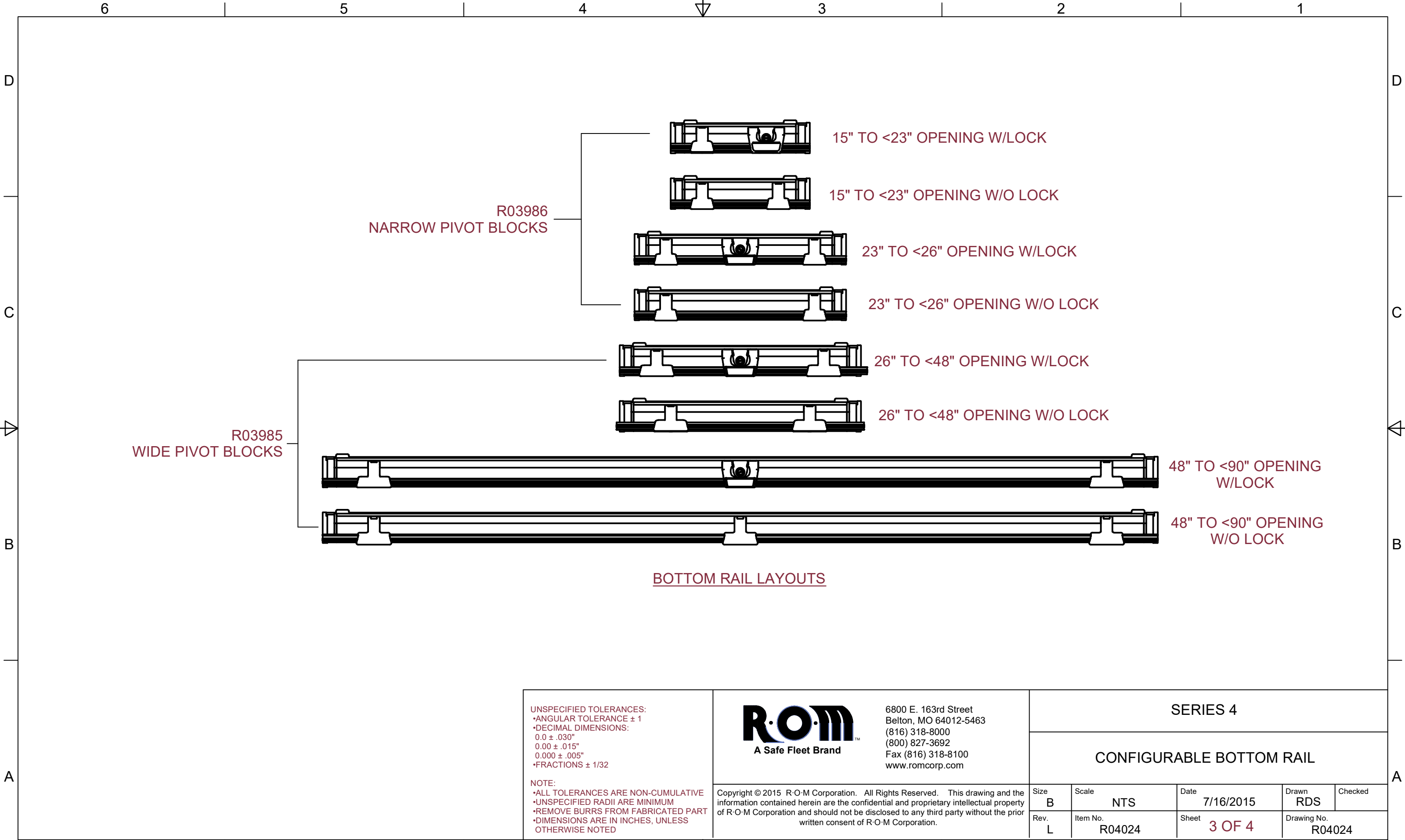
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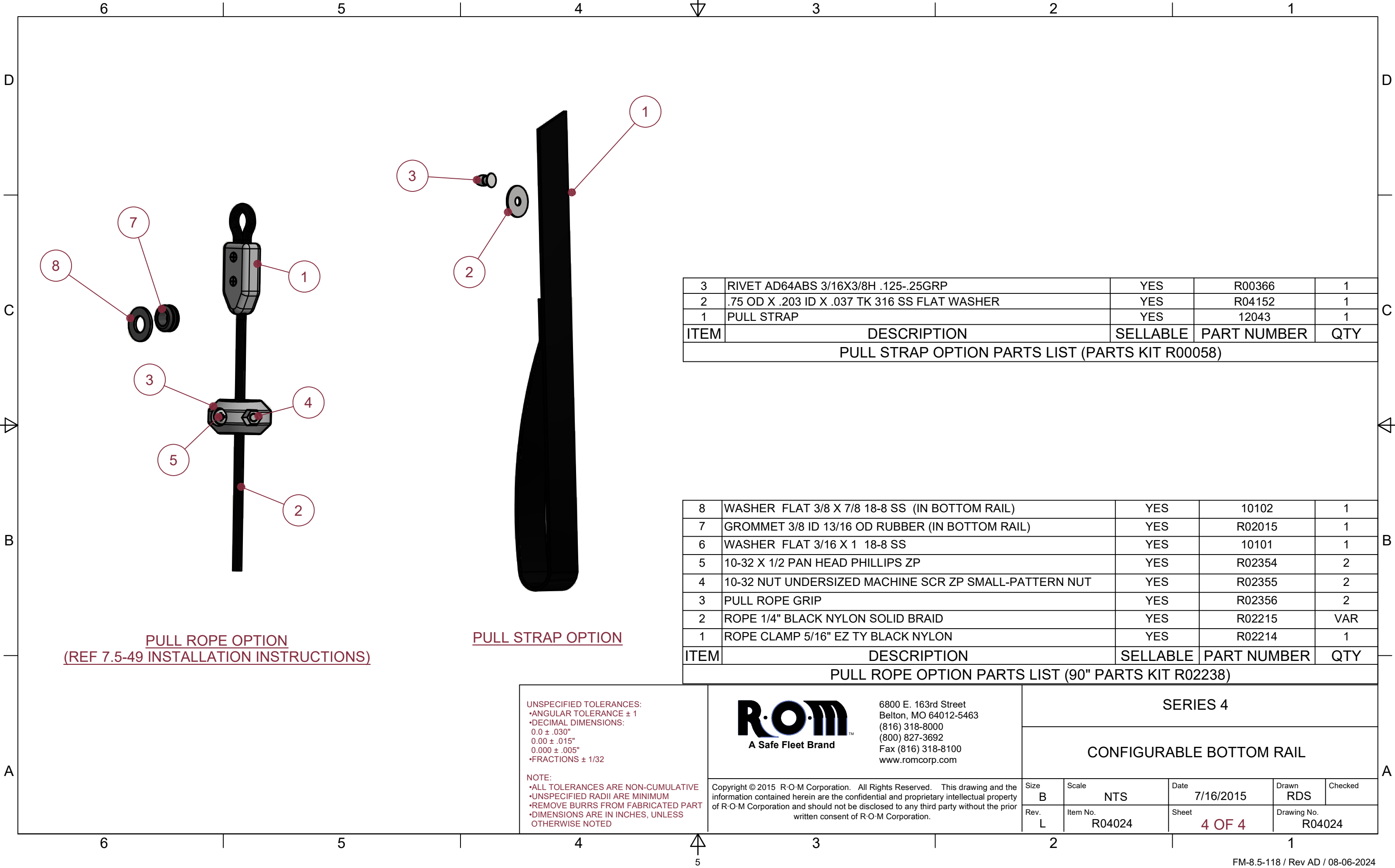
SERIES 4

CONFIGURABLE BOTTOM RAIL

Size	B	Scale	NTS	Date	7/16/2015	Drawn	RDS	Checked	
Rev.	L	Item No.	R04024	Sheet	1 OF 4	Drawing No.	R04024		

SERIES IV - BOTTOM RAIL ASSEMBLY CONFIGURABLE (R04024) - page 2





PULL ROPE OPTION
(REF 7.5-49 INSTALLATION INSTRUCTIONS)

PULL STRAP OPTION

3	RIVET AD64ABS 3/16X3/8H .125-.25GRP	YES	R00366	1
2	.75 OD X .203 ID X .037 TK 316 SS FLAT WASHER	YES	R04152	1
1	PULL STRAP	YES	12043	1
ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY
PULL STRAP OPTION PARTS LIST (PARTS KIT R00058)				

8	WASHER FLAT 3/8 X 7/8 18-8 SS (IN BOTTOM RAIL)	YES	10102	1
7	GROMMET 3/8 ID 13/16 OD RUBBER (IN BOTTOM RAIL)	YES	R02015	1
6	WASHER FLAT 3/16 X 1 18-8 SS	YES	10101	1
5	10-32 X 1/2 PAN HEAD PHILLIPS ZP	YES	R02354	2
4	10-32 NUT UNDERSIZED MACHINE SCR ZP SMALL-PATTERN NUT	YES	R02355	2
3	PULL ROPE GRIP	YES	R02356	2
2	ROPE 1/4" BLACK NYLON SOLID BRAID	YES	R02215	VAR
1	ROPE CLAMP 5/16" EZ TY BLACK NYLON	YES	R02214	1
ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY
PULL ROPE OPTION PARTS LIST (90" PARTS KIT R02238)				

UNSPECIFIED TOLERANCES:
•ANGULAR TOLERANCE ± 1
•DECIMAL DIMENSIONS:
0.0 ± .030"
0.00 ± .015"
0.000 ± .005"
•FRACTIONS ± 1/32

NOTE:
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SERIES 4

CONFIGURABLE BOTTOM RAIL

Size	B	Scale	NTS	Date	7/16/2015	Drawn	RDS	Checked	
Rev.	L	Item No.	R04024	Sheet	4 OF 4	Drawing No.	R04024		

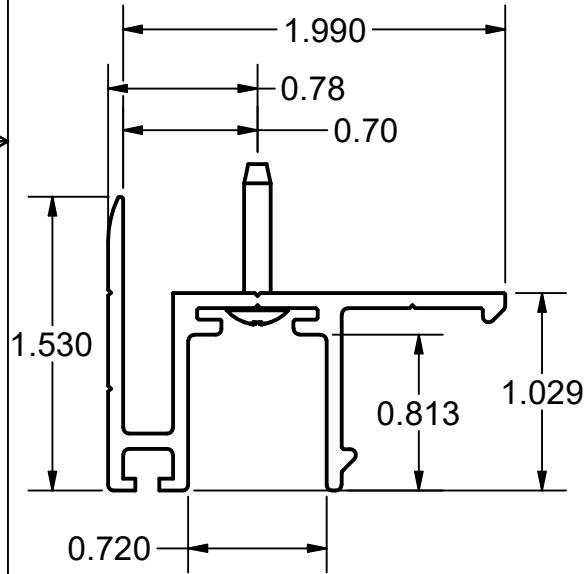
REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	-	DRAWN	10/7/16	RDS
B	-	ADD TRACK DEPTH AND WIDTH	10/17/2022	RDS
C	6666	CHANGED R0993 SIDE SEAL TO R00095 SIDE SEAL	1/10/2023	NW

NOTE:
EXPOSED FLANGES
ON SERIES IV TRACKS
HAVE TWO "V'S"

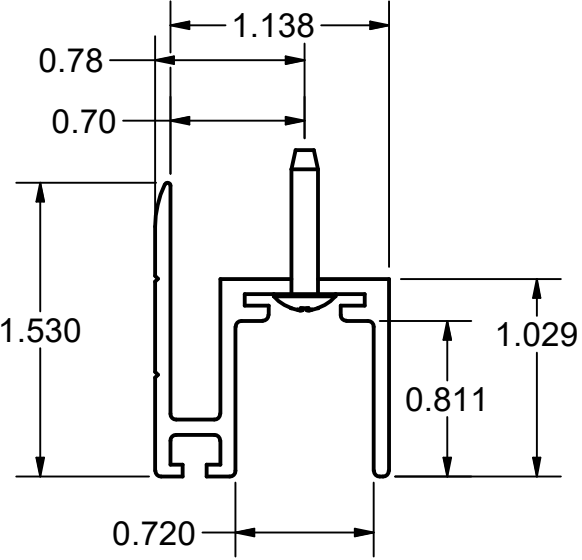


- INFORMATION REQUIRED AT TIME OF ORDER:
1. LOCATION FOR PIECE OF TRACK REQUIRED (DETERMINED BY FACING THE COMPARTMENT)
 2. TRACK PROFILE
 3. FINISH: SATIN OR PAINTED WITH PAINT INFORMATION
 4. POWER: POWER LOCK ONLY OR Q2000 AND SIDE LOCATION FOR LOCK
 5. DOOR AJAR SWITCH: SWITCH OR STRIKER BLOCK
 6. PREPUNCHED MOUNTING SLOT
 7. SILL PLATE IF REQUIRED
 8. MANUAL LOCK ID REQUIRED

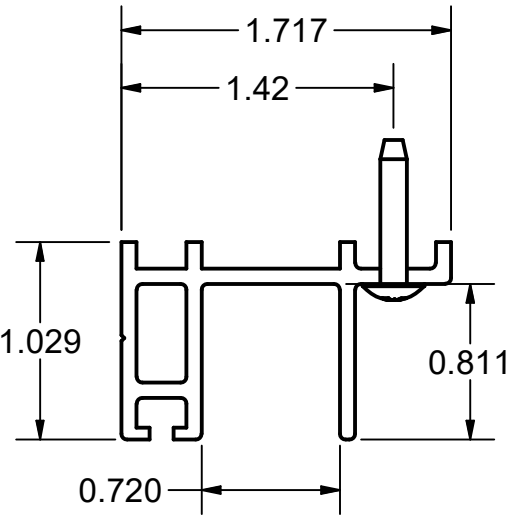
REFERENCE DRAWINGS:
R00036, R00035- TRACK STAND AND INTERIOR, RT/LFT MACHINED
R00827, R00828- TRACK, INT AND REC, MACHINED, RT/LFT



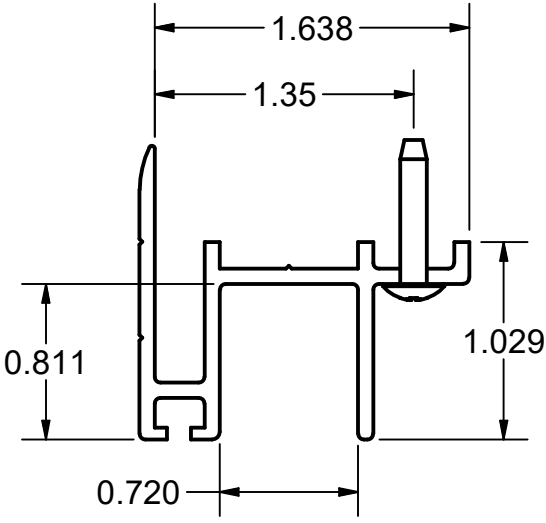
R03977
INTEGRATED TRACK



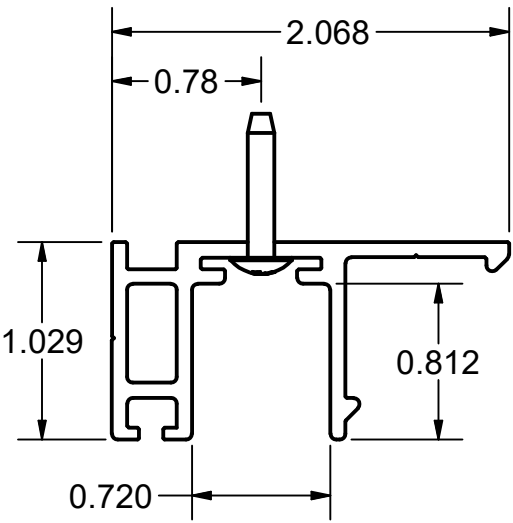
R03976
RECESSED TRACK



14101
INTERIOR TRACK



R03975
CONVENTIONAL TRACK
(STANDARD)



R03730
INTERIOR INTEGRATED TRACK

UNSPECIFIED TOLERANCES:
•ANGULAR TOLERANCE ± 1
•DECIMAL DIMENSIONS:
0.0 ± .030"
0.00 ± .015"
0.000 ± .005"
•FRACTIONS ± 1/32

NOTE:
•ALL TOLERANCES ARE NON-CUMULATIVE
•UNSPECIFIED RADII ARE MINIMUM
•REMOVE BURRS FROM FABRICATED PART
•DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED



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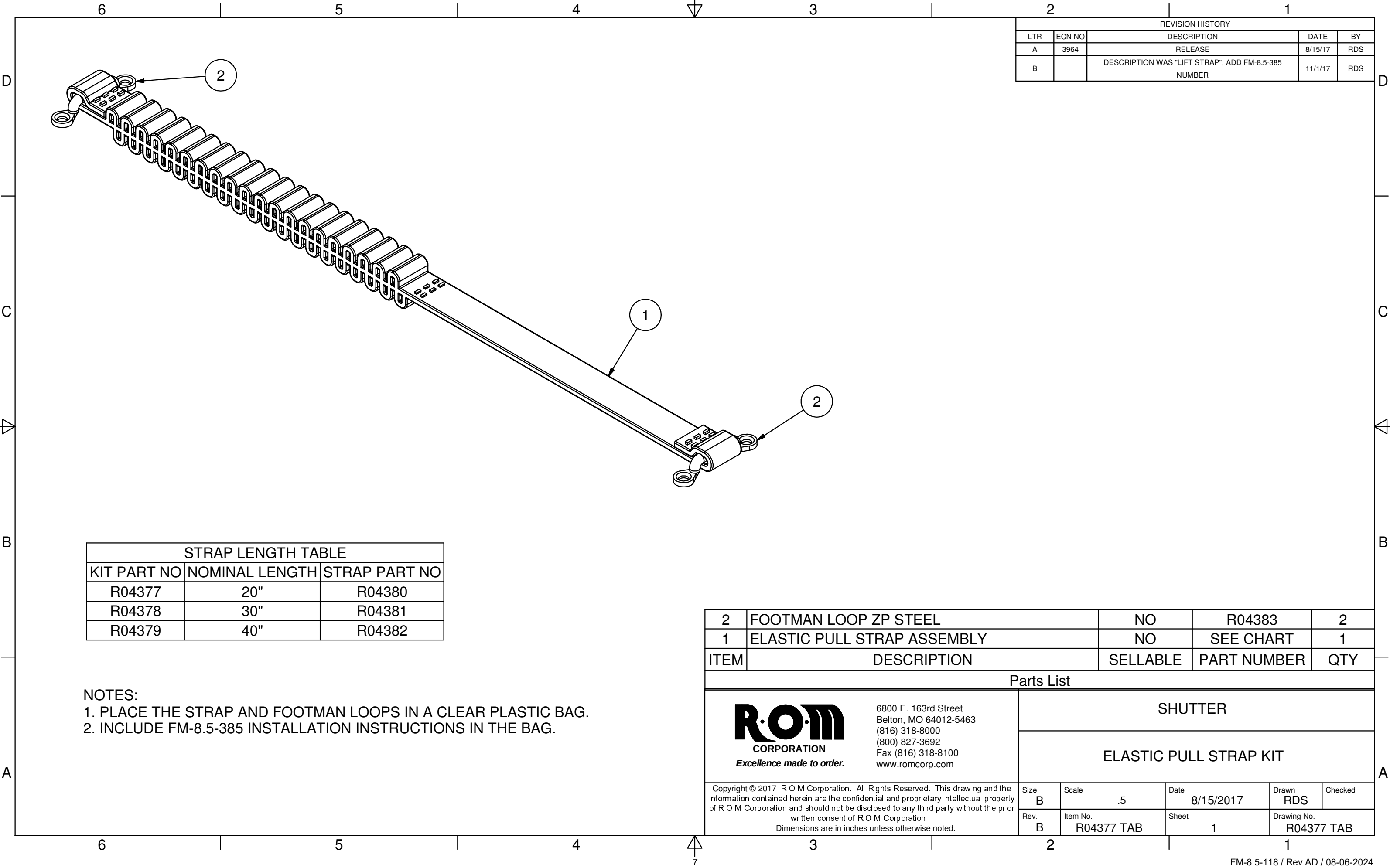
SERIES 4

TRACK DIMENSIONS

Size B	Scale NTS	Date 7/16/2015	Drawn RDS	Checked
Rev. C	Item No. S4 TRACK DIMS	Sheet 1	Drawing No. S4 TRACK DIMS	

ELASTIC PULL STRAP KITS (R04377 / R04378 / R04379)

NEW SERIES IV



REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	3964	RELEASE	8/15/17	RDS
B	-	DESCRIPTION WAS "LIFT STRAP", ADD FM-8.5-385 NUMBER	11/1/17	RDS

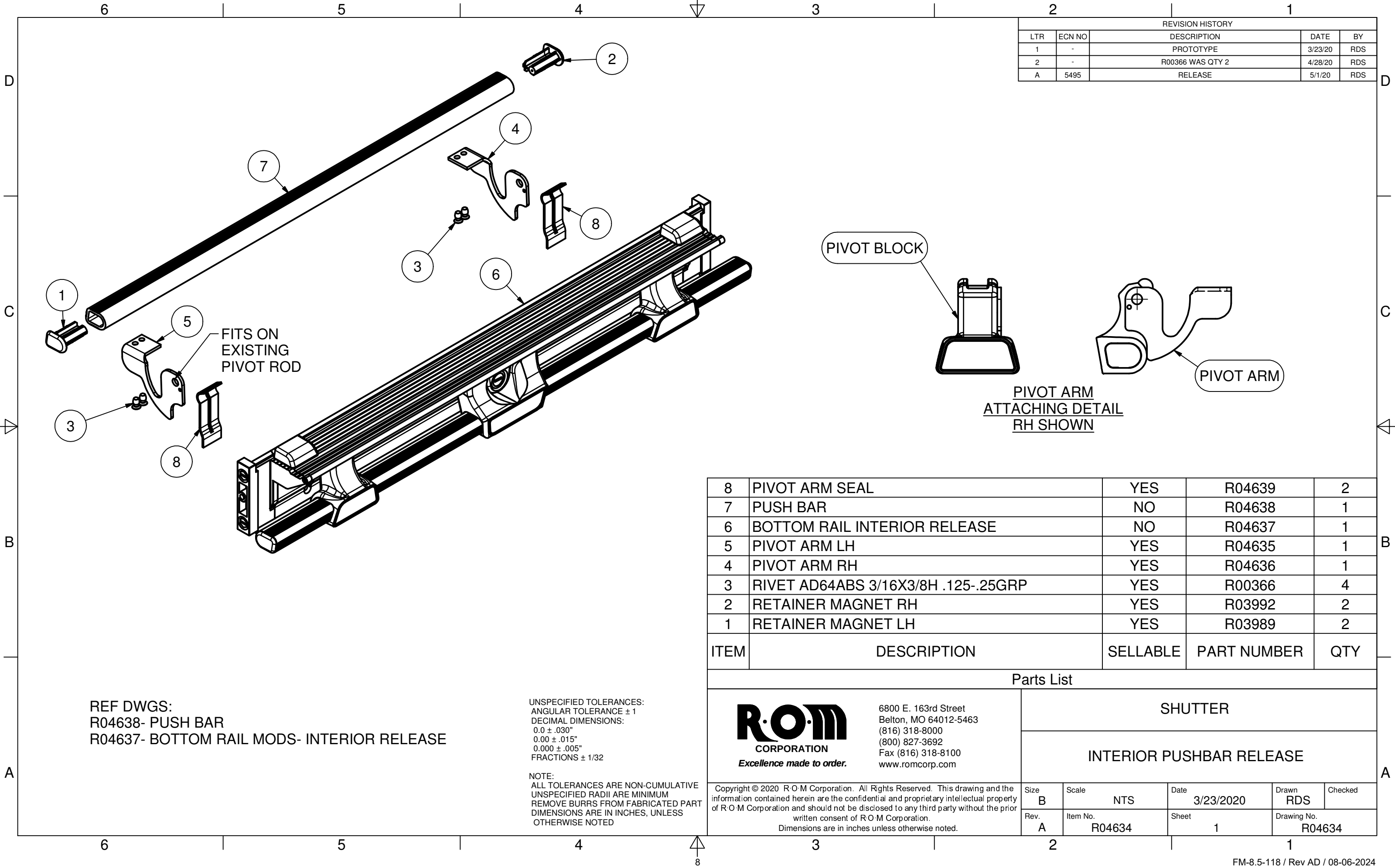
STRAP LENGTH TABLE		
KIT PART NO	NOMINAL LENGTH	STRAP PART NO
R04377	20"	R04380
R04378	30"	R04381
R04379	40"	R04382

NOTES:
1. PLACE THE STRAP AND FOOTMAN LOOPS IN A CLEAR PLASTIC BAG.
2. INCLUDE FM-8.5-385 INSTALLATION INSTRUCTIONS IN THE BAG.

2	FOOTMAN LOOP ZP STEEL	NO	R04383	2
1	ELASTIC PULL STRAP ASSEMBLY	NO	SEE CHART	1
ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY
Parts List				
R·O·M CORPORATION Excellence made to order. 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com		SHUTTER		
		ELASTIC PULL STRAP KIT		
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		Rev. B	Item No. R04377 TAB	Drawn RDS
		Sheet 1	Drawing No. R04377 TAB	Checked

INTERIOR RELEASE PUSHBAR (R04634)

NEW SERIES IV



REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
1	-	PROTOTYPE	3/23/20	RDS
2	-	R00366 WAS QTY 2	4/28/20	RDS
A	5495	RELEASE	5/1/20	RDS

8	PIVOT ARM SEAL	YES	R04639	2
7	PUSH BAR	NO	R04638	1
6	BOTTOM RAIL INTERIOR RELEASE	NO	R04637	1
5	PIVOT ARM LH	YES	R04635	1
4	PIVOT ARM RH	YES	R04636	1
3	RIVET AD64ABS 3/16X3/8H .125-.25GRP	YES	R00366	4
2	RETAINER MAGNET RH	YES	R03992	2
1	RETAINER MAGNET LH	YES	R03989	2
ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY

Parts List

R.O.M CORPORATION Excellence made to order. 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER				
	INTERIOR PUSHBAR RELEASE				
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	B	NTS	3/23/2020	RDS	
	Rev.	Item No.	Sheet	Drawing No.	
	A	R04634	1	R04634	

REF DWGS:
R04638- PUSH BAR
R04637- BOTTOM RAIL MODS- INTERIOR RELEASE

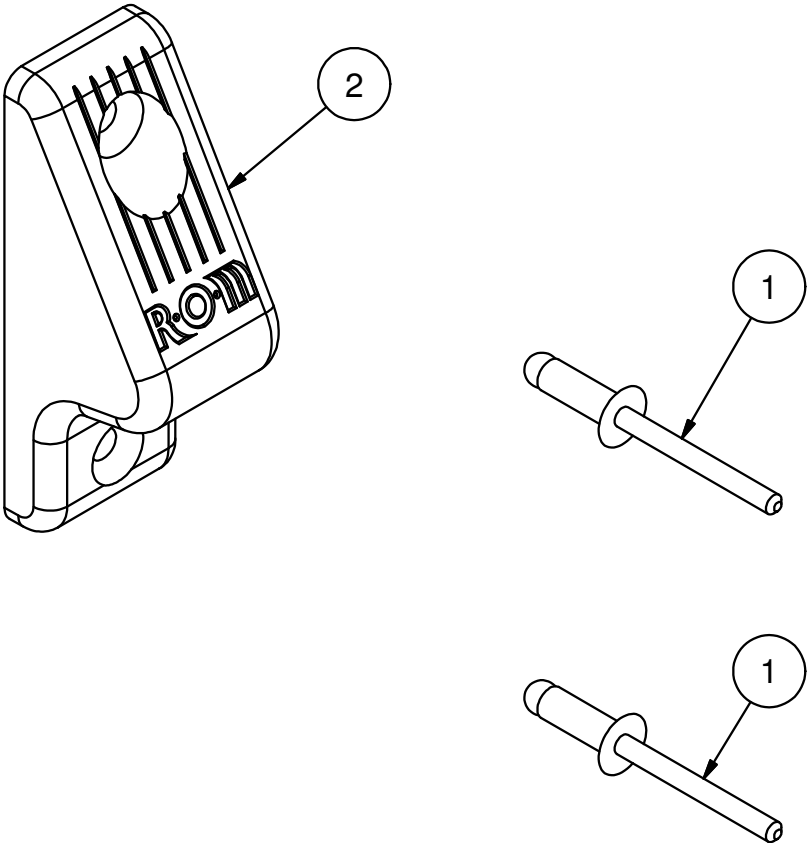
UNSPECIFIED TOLERANCES:
ANGULAR TOLERANCE ± 1
DECIMAL DIMENSIONS:
0.0 ± .030"
0.00 ± .015"
0.000 ± .005"
FRACTIONS ± 1/32

NOTE:
ALL TOLERANCES ARE NON-CUMULATIVE
UNSPECIFIED RADII ARE MINIMUM
REMOVE BURRS FROM FABRICATED PART
DIMENSIONS ARE IN INCHES, UNLESS
OTHERWISE NOTED

SERIES IV - STRIKER KIT (R04079)

NEW SERIES IV

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	2877	RELEASE	3/15/16	RDS



NOTE:
ENCLOSE RIVETS (ITEMS 2) IN BAG WITH STRIKE BLOCK (ITEM 1).

2	STRIKE BLOCK 1" WIDE	YES	R03996	1
1	RIVET BLIND ALL ALUM 3/16X.575 CSK	YES	R00091	2
ITEM	DESCRIPTION	SELLABLE	PART	QTY

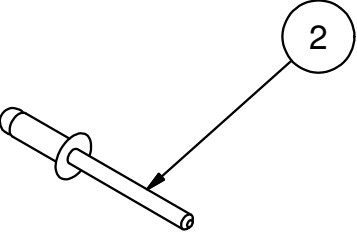
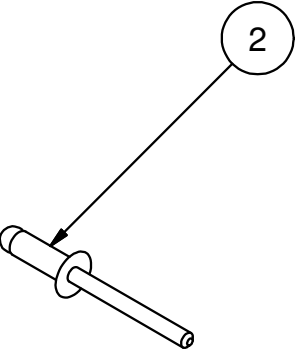
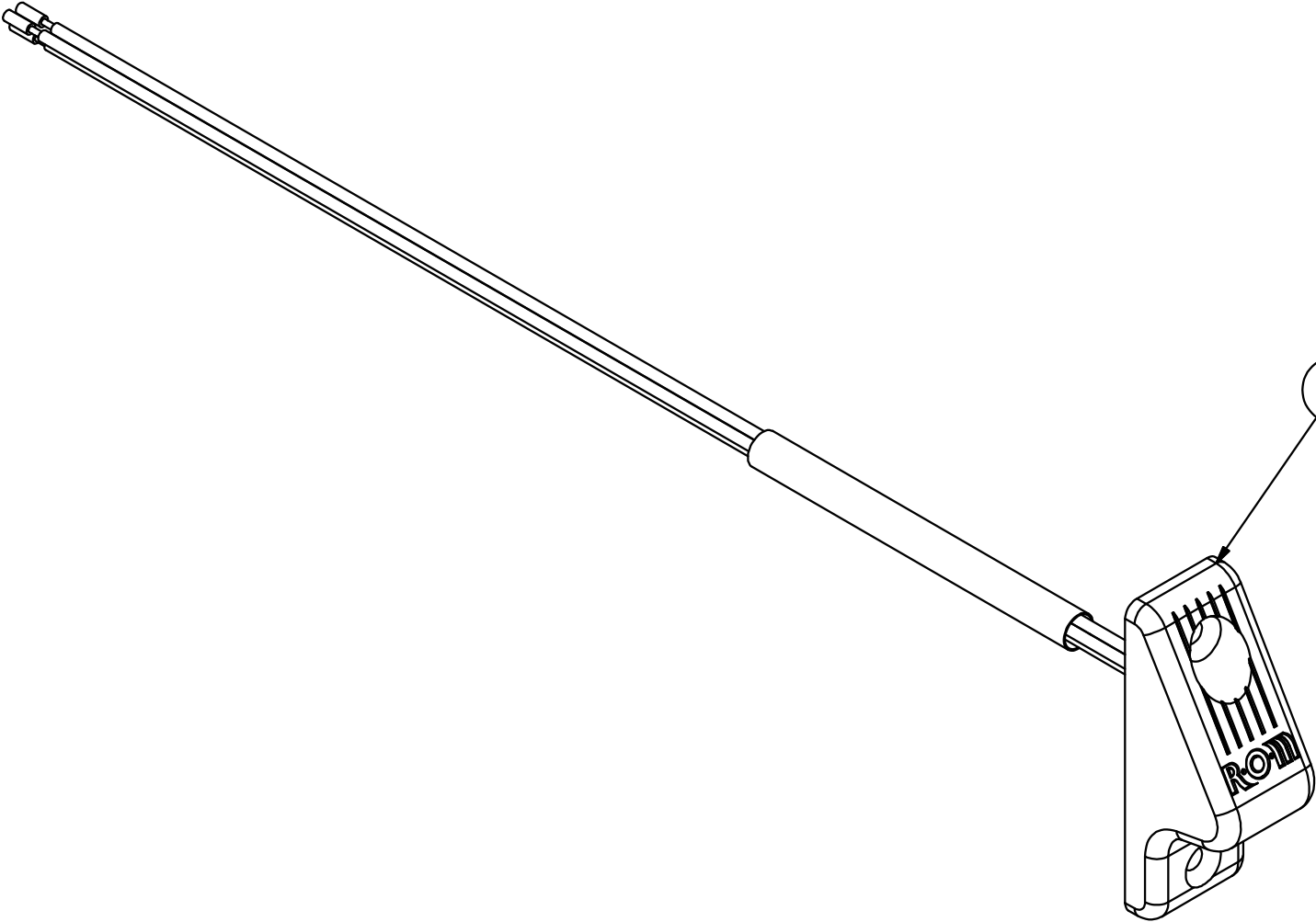
Parts List

UNSPECIFIED TOLERANCES: •ANGULAR TOLERANCE ± 1 •DECIMAL DIMENSIONS: 0.0 ± .030" 0.00 ± .015" 0.000 ± .005" •FRACTIONS ± 1/32 NOTE: •ALL TOLERANCES ARE NON-CUMULATIVE •UNSPECIFIED RADII ARE MINIMUM •REMOVE BURRS FROM FABRICATED PART •DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED	R.O.M™ A Safe Fleet Brand 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER				
		SERIES 4 STRIKER KIT				
		Size B	Scale 1=1	Date 3/15/2016	Drawn RDS	Checked
Rev. A	Item No. R04079	Sheet 1	Drawing No. R04079			
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SERIES IV – DAS KIT (DOOR AJAR) 3 WIRE (R04074)

NEW SERIES IV

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	2764	RELEASE	2/5/16	RDS



NOTE:
ENCLOSE RIVETS (ITEMS 2) IN BAG WITH DAS (ITEM 1).

2	RIVET BLIND ALL ALUM 3/16X.575 CSK	YES	R00091	2
1	DOOR AJAR SWITCH 3 WIRE	YES	R03995	1
ITEM	DESCRIPTION	SELLABLE	PART	QTY

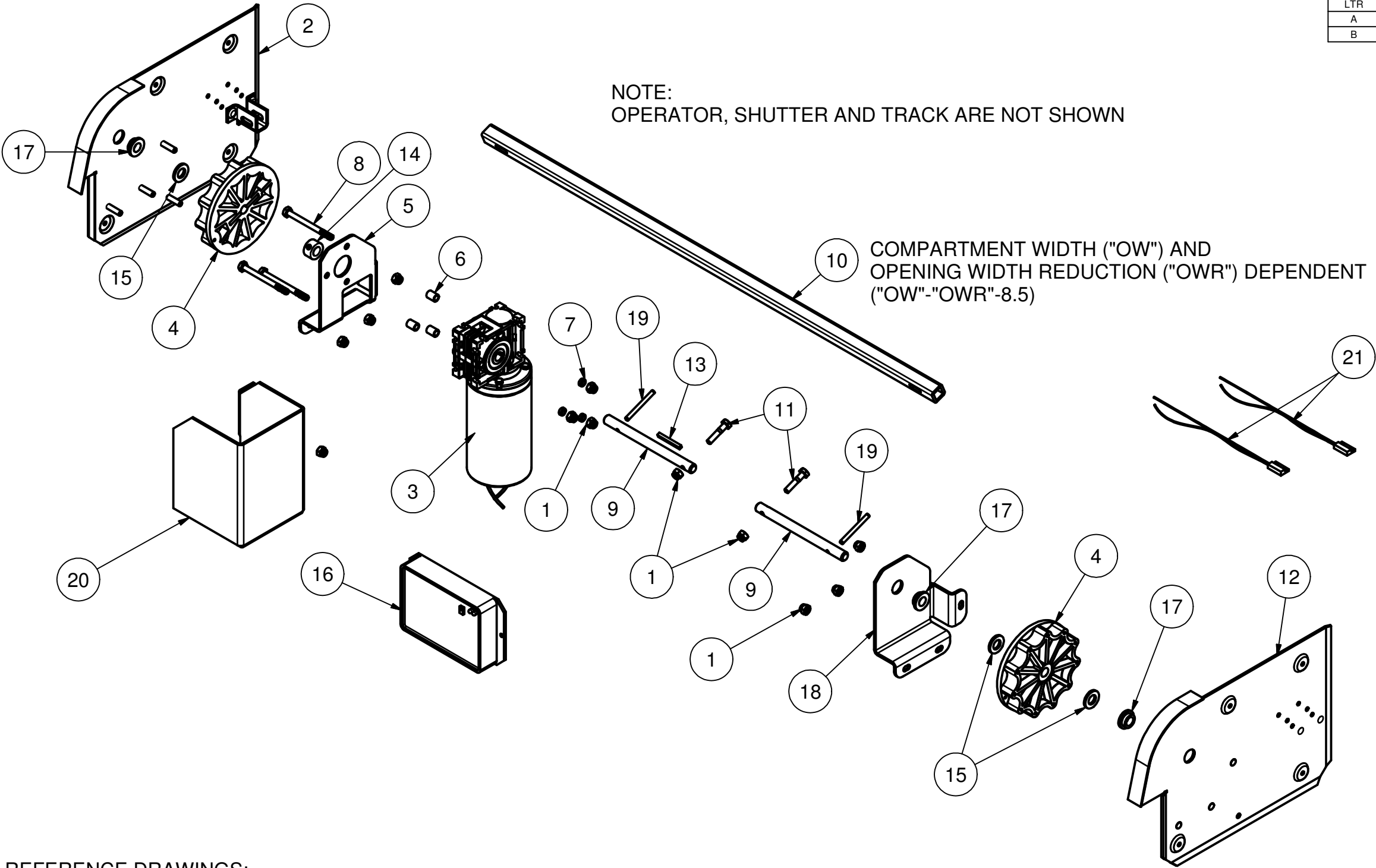
Parts List

UNSPECIFIED TOLERANCES: •ANGULAR TOLERANCE ± 1 •DECIMAL DIMENSIONS: 0.0 ± .030" 0.00 ± .015" 0.000 ± .005" •FRACTIONS ± 1/32 NOTE: •ALL TOLERANCES ARE NON-CUMULATIVE •UNSPECIFIED RADII ARE MINIMUM •REMOVE BURRS FROM FABRICATED PART •DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED	 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER			
		3 WIRE SERIES 4 DAS KIT			
		Size B	Scale 3/4	Date 2/5/2016	Drawn RDS
Rev. A	Item No. R04074	Sheet 1	Drawing No. R04074		
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REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	3919	RELEASE	7/25/17	RDS
B	5299	R01544 WAS R01543	12/18/19	RDS

NOTE:
OPERATOR, SHUTTER AND TRACK ARE NOT SHOWN

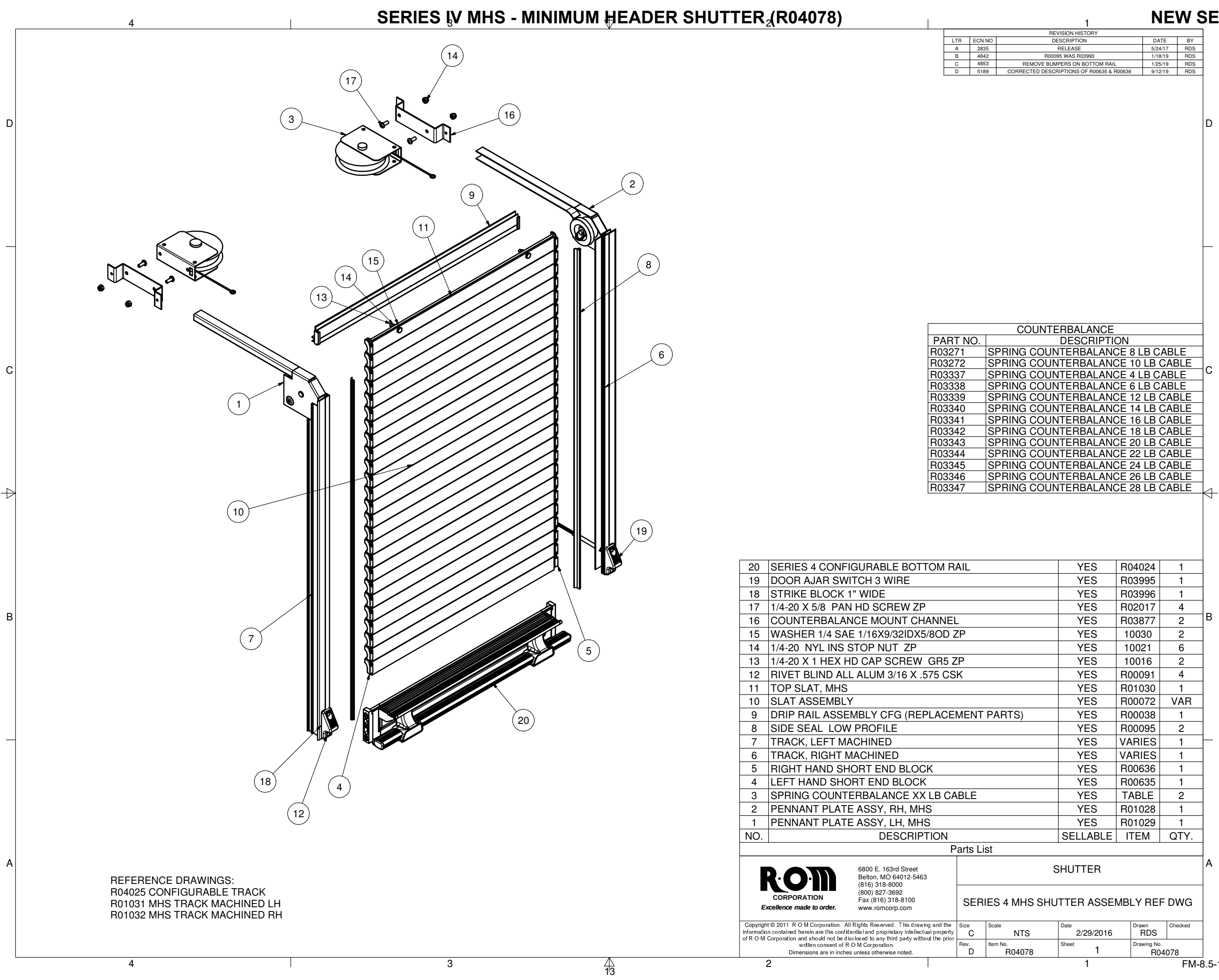
COMPARTMENT WIDTH ("OW") AND
OPENING WIDTH REDUCTION ("OWR") DEPENDENT
("OW"- "OWR"-8.5)



REFERENCE DRAWINGS:
R04318-R04325 PENNANT PLATE ASSYS
R04363 CROSS TUBE
R04061MAG BLOCK BOTTOM PWR LOCK LH W/ MAGNET
R04085MAG BLOCK BOTTOM TALL PWR LOCK LH W/ MAGNET
R03981M4000 BOTTOM RAIL MILLING
R01785,R01784 POWER LOCK ASSYS

UNSPECIFIED TOLERANCES: •ANGULAR TOLERANCE ± 1 •DECIMAL DIMENSIONS: 0.0 $\pm$.030" 0.00 $\pm$.015" 0.000 $\pm$.005" •FRACTIONS $\pm 1/32$ NOTE: •ALL TOLERANCES ARE NON-CUMULATIVE •UNSPECIFIED RADII ARE MINIMUM •REMOVE BURRS FROM FABRICATED PART •DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED		R.O.M. A Safe Fleet Brand 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com		SHUTTER	
				M4000 DRIVE ASSY	
Size	B	Scale	NTS	Date	12/19/2016
Rev.	B	Item No.	R04317	Drawn	RDS
		Sheet	1 OF 2	Checked	
		Drawing No.	R04317		

Parts List						
UNSPECIFIED TOLERANCES: •ANGULAR TOLERANCE ± 1 •DECIMAL DIMENSIONS: 0.0 $\pm$.030" 0.00 $\pm$.015" 0.000 $\pm$.005" •FRACTIONS $\pm 1/32$		6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER			
			M4000 DRIVE ASSY			
NOTE: •ALL TOLERANCES ARE NON-CUMULATIVE •UNSPECIFIED RADII ARE MINIMUM •REMOVE BURRS FROM FABRICATED PART •DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED	Copyright © 2016 R·O·M Corporation. All Rights Reserved. This drawing and the information contained herein are the confidential and proprietary intellectual property of R·O·M Corporation and should not be disclosed to any third party without the prior written consent of R·O·M Corporation.	Size	Scale	Date	Drawn	Checked
		B	NTS	12/19/2016	RDS	
		Rev.	Item No.	Sheet	Drawing No.	
		B	R04317	2 OF 2	R04317	



REFERENCE DRAWINGS:
R04025 CONFIGURABLE TRACK
R01031 MHS TRACK MACHINED LH
R01032 MHS TRACK MACHINED RH

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	2835	RELEASE	5/24/17	RDS
B	4842	R00095 WAS R03993	1/18/19	RDS
C	4853	REMOVE BUMPERS ON BOTTOM RAIL	1/25/19	RDS
D	5189	CORRECTED DESCRIPTIONS OF R00635 & R00636	9/12/19	RDS

COUNTERBALANCE	
PART NO.	DESCRIPTION
R03271	SPRING COUNTERBALANCE 8 LB CABLE
R03272	SPRING COUNTERBALANCE 10 LB CABLE
R03337	SPRING COUNTERBALANCE 4 LB CABLE
R03338	SPRING COUNTERBALANCE 6 LB CABLE
R03339	SPRING COUNTERBALANCE 12 LB CABLE
R03340	SPRING COUNTERBALANCE 14 LB CABLE
R03341	SPRING COUNTERBALANCE 16 LB CABLE
R03342	SPRING COUNTERBALANCE 18 LB CABLE
R03343	SPRING COUNTERBALANCE 20 LB CABLE
R03344	SPRING COUNTERBALANCE 22 LB CABLE
R03345	SPRING COUNTERBALANCE 24 LB CABLE
R03346	SPRING COUNTERBALANCE 26 LB CABLE
R03347	SPRING COUNTERBALANCE 28 LB CABLE

20	SERIES 4 CONFIGURABLE BOTTOM RAIL	YES	R04024	1
19	DOOR AJAR SWITCH 3 WIRE	YES	R03995	1
18	STRIKE BLOCK 1" WIDE	YES	R03996	1
17	1/4-20 X 5/8 PAN HD SCREW ZP	YES	R02017	4
16	COUNTERBALANCE MOUNT CHANNEL	YES	R03877	2
15	WASHER 1/4 SAE 1/16X9/32IDX5/8OD ZP	YES	10030	2
14	1/4-20 NYL INS STOP NUT ZP	YES	10021	6
13	1/4-20 X 1 HEX HD CAP SCREW GR5 ZP	YES	10016	2
12	RIVET BLIND ALL ALUM 3/16 X .575 CSK	YES	R00091	4
11	TOP SLAT, MHS	YES	R01030	1
10	SLAT ASSEMBLY	YES	R00072	VAR
9	DRIP RAIL ASSEMBLY CFG (REPLACEMENT PARTS)	YES	R00038	1
8	SIDE SEAL LOW PROFILE	YES	R00095	2
7	TRACK, LEFT MACHINED	YES	VARIES	1
6	TRACK, RIGHT MACHINED	YES	VARIES	1
5	RIGHT HAND SHORT END BLOCK	YES	R00636	1
4	LEFT HAND SHORT END BLOCK	YES	R00635	1
3	SPRING COUNTERBALANCE XX LB CABLE	YES	TABLE	2
2	PENNANT PLATE ASSY, RH, MHS	YES	R01028	1
1	PENNANT PLATE ASSY, LH, MHS	YES	R01029	1
NO.	DESCRIPTION	SELLABLE	ITEM	QTY.

Parts List

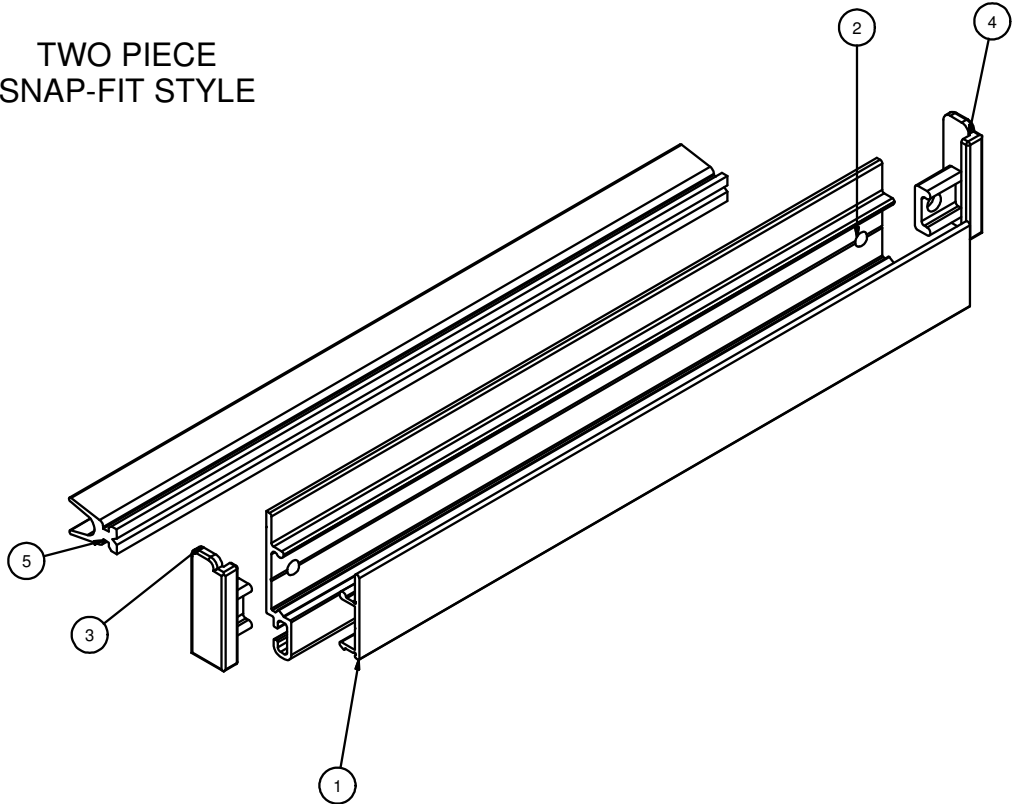
R.O.M. CORPORATION Excellence made to order. 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com		SHUTTER			
		SERIES 4 MHS SHUTTER ASSEMBLY REF DWG			
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	Rev. D	Item No. R04078	Sheet 1	Drawing No. R04078	

DRIP RAIL ASSEMBLY CONFIGURABLE (R00038)

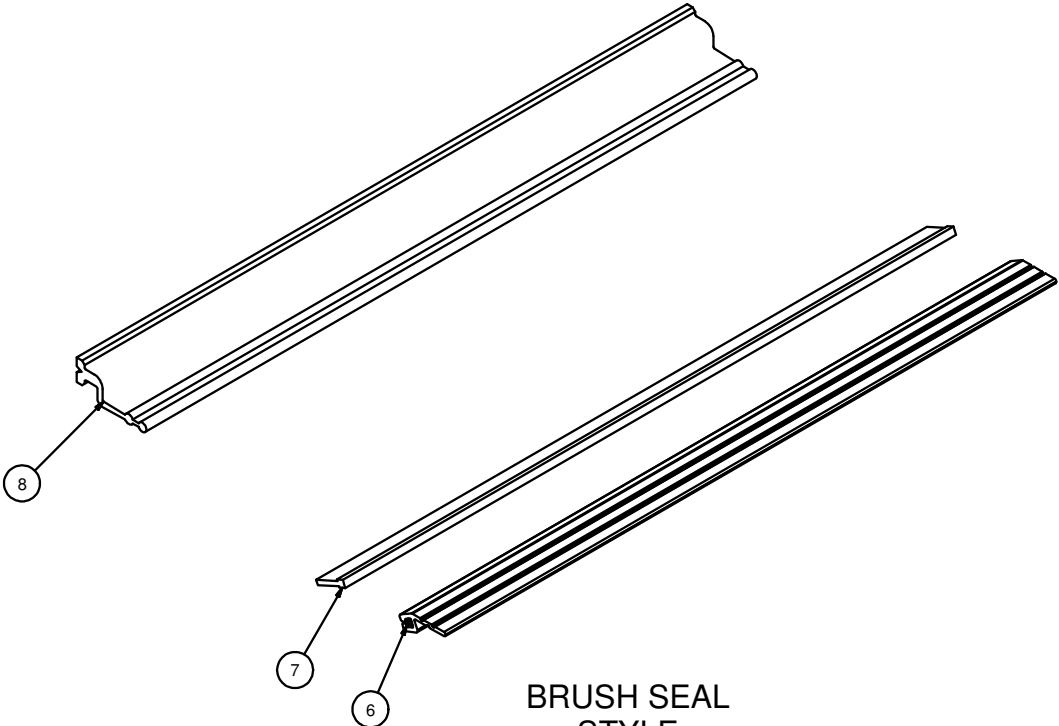
NEW SERIES IV

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	566	NEW DRAWING	12/15/2006	ARLA
B	1195	REMOVED OBSOLETE OPTIONS	9/23/14	JBOLL
C	5031	ADD R00638-GR & R00639-GR	6/6/19	RDS

TWO PIECE
SNAP-FIT STYLE



BRUSH SEAL
STYLE

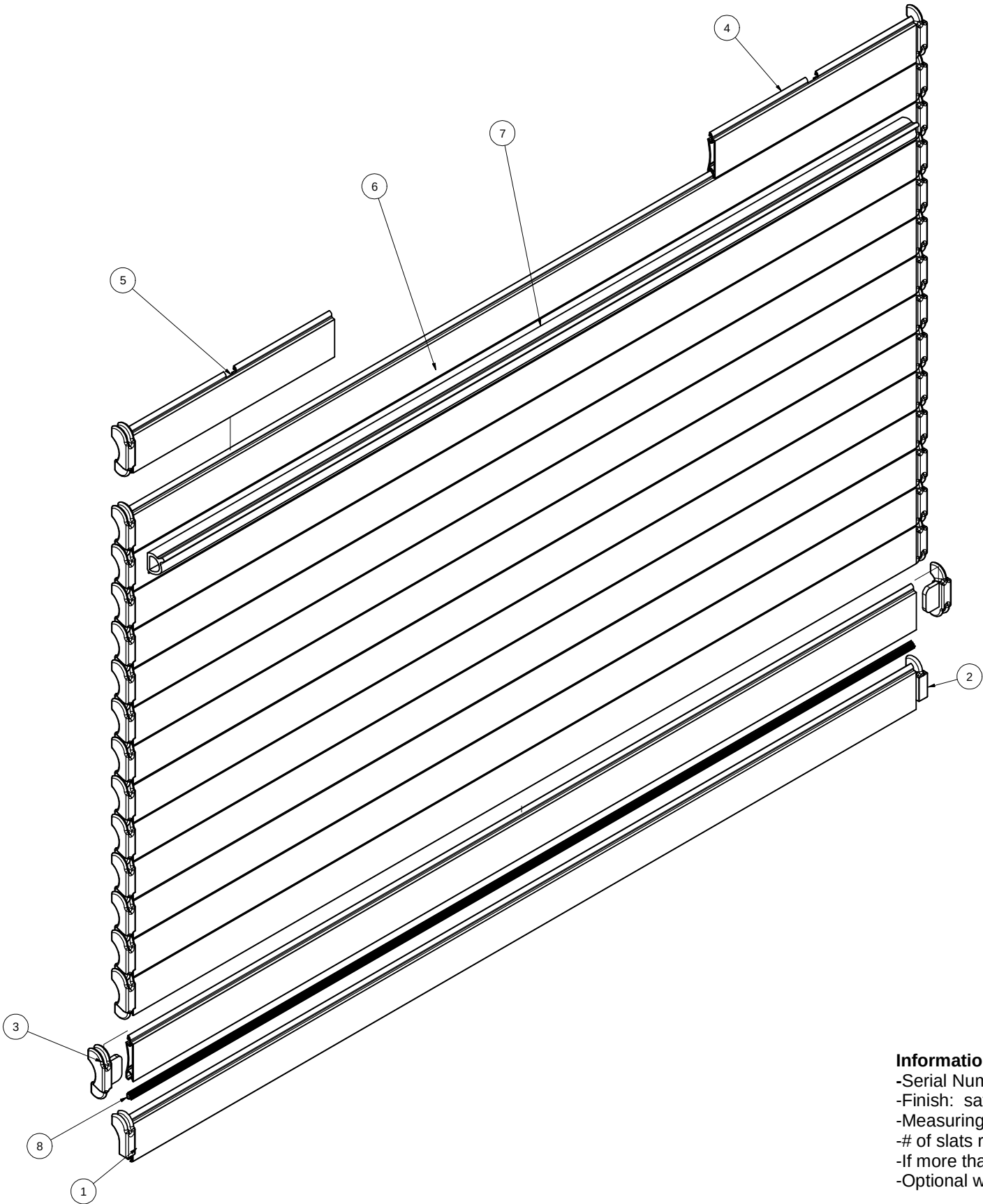


	BRUSH SEAL STYLE			1
7	BRUSH SEAL		14089	1
6	BRUSH SEAL RETAINER ONLY		R00161	1
				1
	SEAL OPTIONS FOR TWO PIECE STYLES			1
5	TOP SEAL EXTRUSION, V DESIGN		14118	1
8	TOP SEAL W/ SINGLE BLADE		R00304	1
	TWO PIECE SNAP-FIT STYLE			
4	DRIP RAIL LEFT END CAP, NYLON (GRAY)		R00638-GR	1
4	DRIP RAIL LEFT END CAP, NYLON (BLACK)		R00638	1
3	DRIP RAIL RIGHT END CAP, NYLON (GRAY)		R00639-GR	1
3	DRIP RAIL RIGHT END CAP, NYLON (BLACK)		R00639	1
2	DRIP RAIL BASE SNAP, ALUMINUM EXTRUSION		R01233	1
1	DRIP RAIL COVER SNAP, ALUMINUM EXTRUSION		R01234	1

ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY		
Parts List						
 ROM CORPORATION <i>Excellence made to order.</i>	6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER				
		DRIP RAIL ASSEMBLY CONFIGURABLE				
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		D	NTS	12/15/2006	ARLA	
		Rev.	Item No.	Sheet	Drawing No.	
		C	R00038	1	R00038	

SLAT ASSEMBLY (R00072)

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
C	882	NEW ASSEMBLY DRAWING	11/24/09	ARLA
D	2455	R04042 WAS 14006	9/17/15	ARLA
E	5189	CORRECTED DESCRIPTIONS OF R00635 & R00636	9/12/19	RDS



Information required at time of order:
-Serial Number to determine correct finish
-Finish: satin, brushed or painted with paint information
-Measuring method: Contact sales for more information
-# of slats required
-If more than one - Assembled or separate.
-Optional weather stripping shipped loose if required

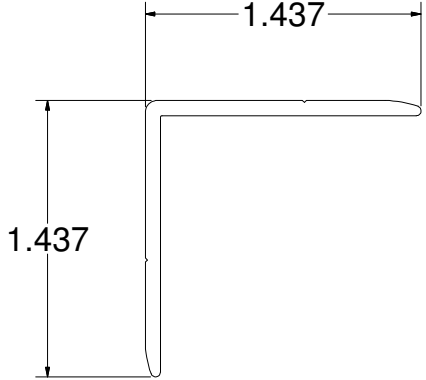
8	INNER SEAL ALL RIGID	YES	R04042	VAR
7	WEATHER STRIPPING 5036-H2 ADHESIVE	YES	R03479	VAR
6	SLAT (VARIOUS MATERIAL)	YES	14014	VAR
5	T-SLAT ASSY LEFT	YES	R03951	1
4	T-SLAT ASSY RIGHT	YES	R03950	1
3	END SHOE NYLON	YES	14004	VAR
2	RIGHT HAND SHORT END SHOE	YES	R00636	1
1	LEFT HAND SHORT END SHOE	YES	R00635	1

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		SHUTTER						
		SLAT ASSEMBLY						
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Size	D	Scale	NTS	Date	11/24/2009	Drawn	ARLA	Checked
Rev.	E	Item No.	R00072	Sheet	1	Drawing No.	R00072	

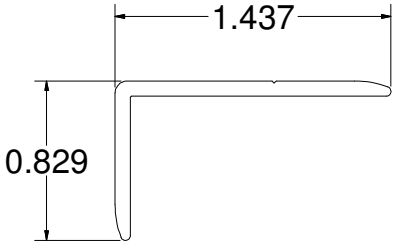
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Dimensions are in inches unless otherwise noted.

SILL PLATE CONFIGURABLE (R00029)

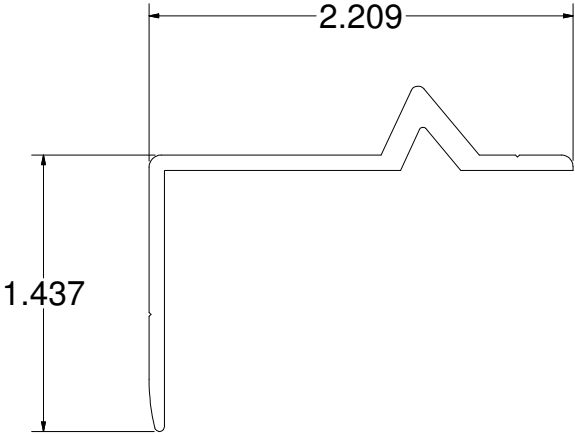
LTR		ECN NO		REVISION HISTORY		DATE	BY
A		761		NEW DRAWING		8/4/08	ARLA



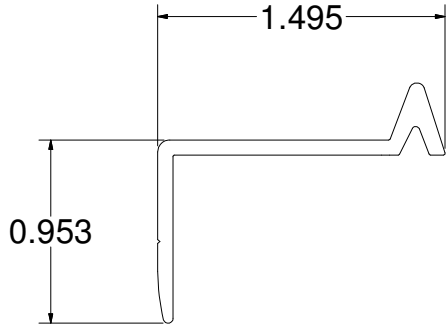
Standard Sill Plate



Reduced Flange Sill Plate



Sill Plate With Dam



Reduced Sill Plate With Dam

Information required at time of order:
-Sill plate profile (see above)
-Measuring method: Door opening width or actual measurement
-Finish: satin or painted with paint information
-Track style: Reference drawing R00240
Sill flange - Ends will be notched for track style selected

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		SILL PLATE CONFIGURABLE ITEM							
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		Rev.	Item No.		Sheet	Drawing No.			
		A	R00029		1	R00029			

DRIP PAN CONFIGURATION ASSEMBLY

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	761	NEW DRAWING	8/27/08	ARLA
B	882	UPDATED TO REMOVE SCREW BOSS	4/27/10	ARLA

D

C

B

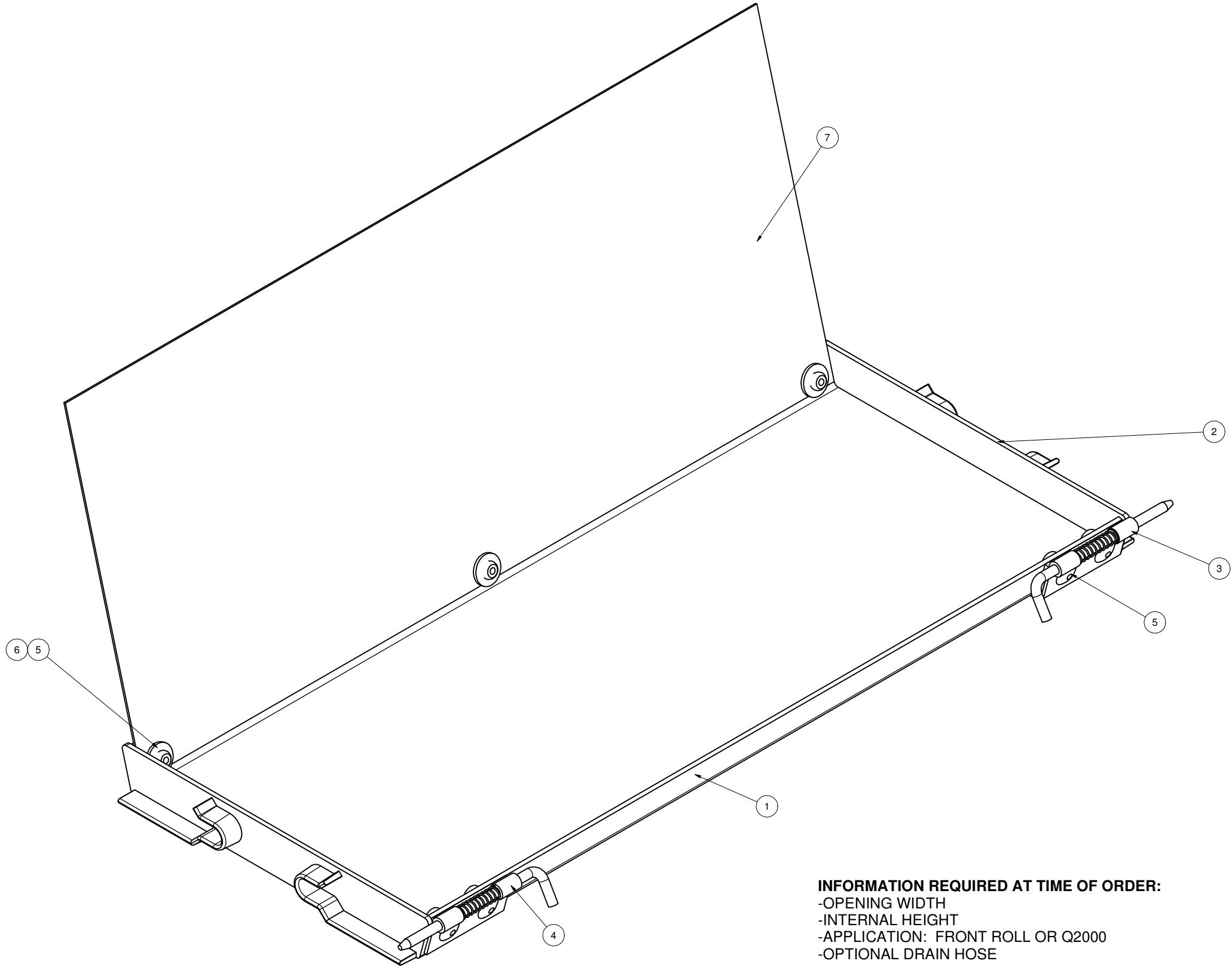
A

D

C

B

A



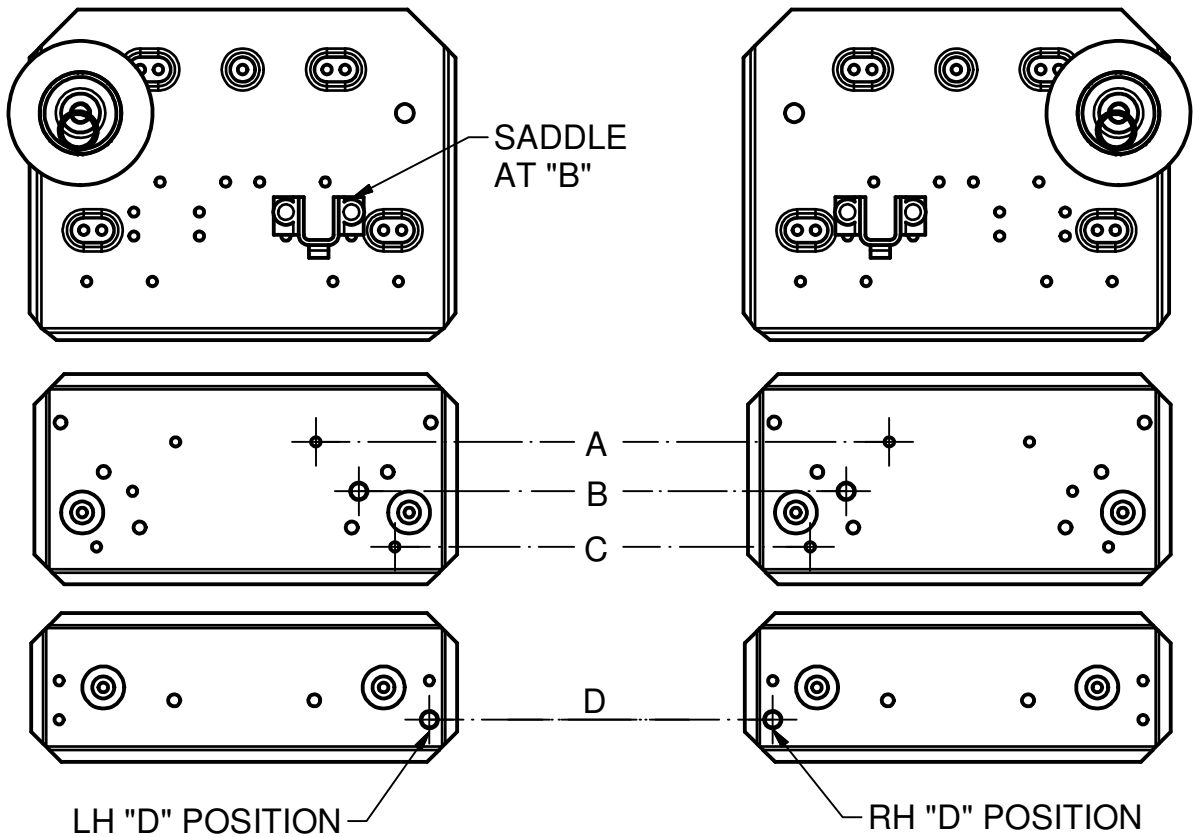
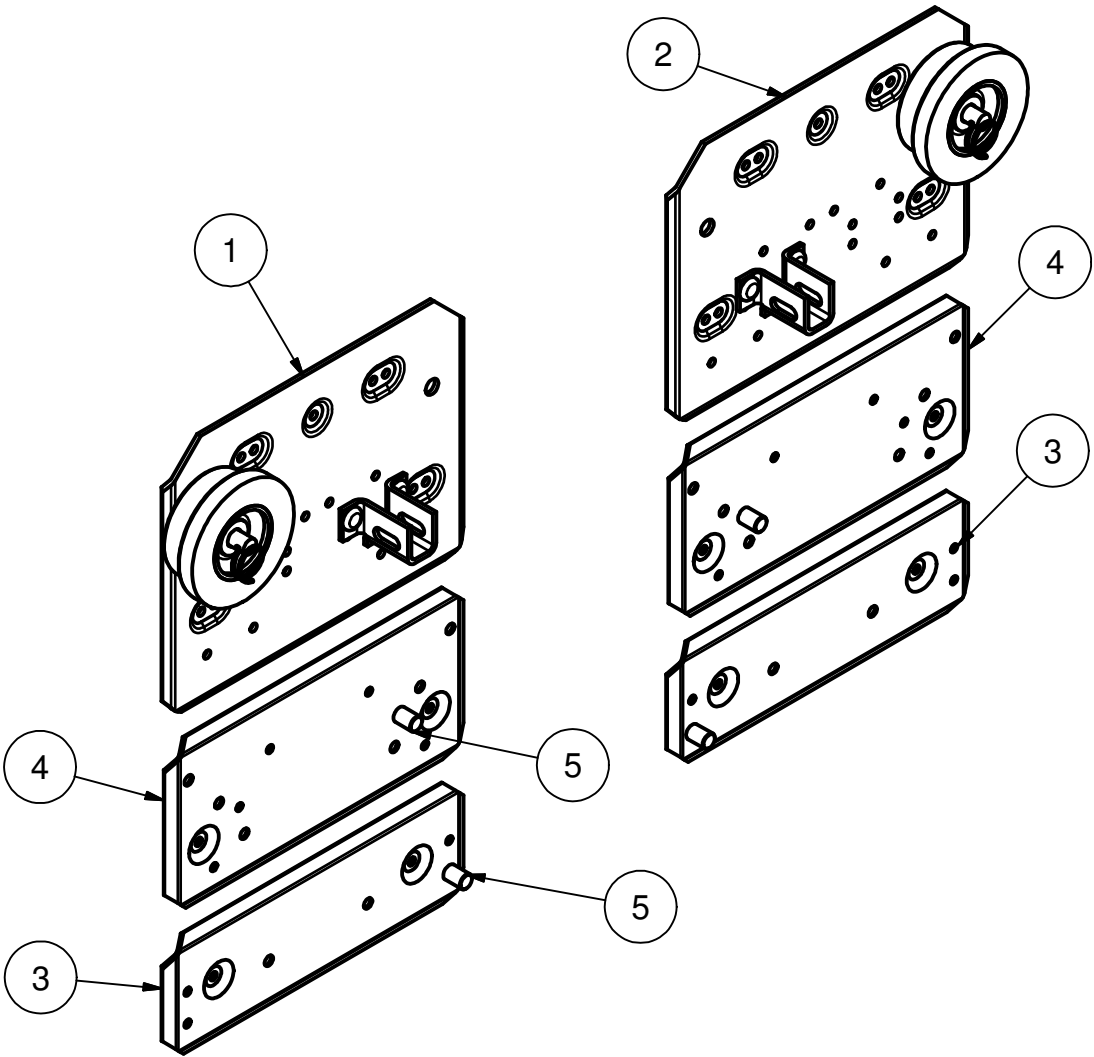
INFORMATION REQUIRED AT TIME OF ORDER:
-OPENING WIDTH
-INTERNAL HEIGHT
-APPLICATION: FRONT ROLL OR Q2000
-OPTIONAL DRAIN HOSE

14	PENNANT PLATE D DRIP PAN	YES	CALL	1
13	PENNANT PLATE A,B,C DRIP PAN	YES	CALL	1
12	RETROFIT PENNANT PLATES (NOT SHOWN)			1
10	HOSE 3/8 ID X 1/2 OD	YES	R01101	1
9	HOSE CLAMP	YES	R01100	1
8	DRAIN LINE INSERT	YES	R01102	1
7	BACK SPLASH	NO	R00996	1
6	WASHER 1/4 SAE 1/16X9/32IDX5/8OD ZP	NO	10030	5
5	RIVET, POP 1/4 X 3/8 GRIP RANGE AL	YES	11009	VAR
4	SPRING LATCH, LH	YES	R00990	1
3	SPRING LATCH, RH	YES	R00989	1
2	DRIP PAN END CAP	NO	R00804	2
1	DRIP PAN EXTR	NO	R00803	1
ITEM	DESCRIPTION	SELLABLE	PART	QTY

Parts List				
ROM CORPORATION Excellence made to order.		SHUTTER		
		DRIP PAN CONFIGURATION ASSEMBLY		
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	Rev B	Item No. R00992	Sheet 1	Checked R00992

PENNANT PLATES - FRONT ROLL WITH DRIP PAN

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
D	3045	DRAWN IN INVENTOR	10/24/16	RDS
E	-	CORRECT POSITION OF STUD ON R01542	9/12/17	RDS



PARTS LIST

P/N	DESCRIPTION	PENNANT PLATE	DRIP PLATE	STUD
R01040	RH "A" PENNANT	R04032	R01541	R00988
R01041	LH "A" PENNANT	R04031	R01541	R00988
R01042	RH "B" PENNANT	R04034	R01541	R00988
R01043	LH "B" PENNANT	R04033	R01541	R00988
R01044	RH "C" PENNANT	R04036	R01541	R00988
R10145	LH "C" PENNANT	R04035	R01541	R00988
R01046	RH "D" PENNANT	R04038	R01542	R00988
R01047	LH "D" PENNANT	R04037	R01542	R00988

UNSPECIFIED TOLERANCES:
•ANGULAR TOLERANCE ± 1
•DECIMAL DIMENSIONS:
0.0 $\pm$.030"
0.00 $\pm$.015"
0.000 $\pm$.005"
•FRACTIONS $\pm 1/32$

NOTE:
•ALL TOLERANCES ARE NON-CUMULATIVE
•UNSPECIFIED RADII ARE MINIMUM
•REMOVE BURRS FROM FABRICATED PART
•DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED

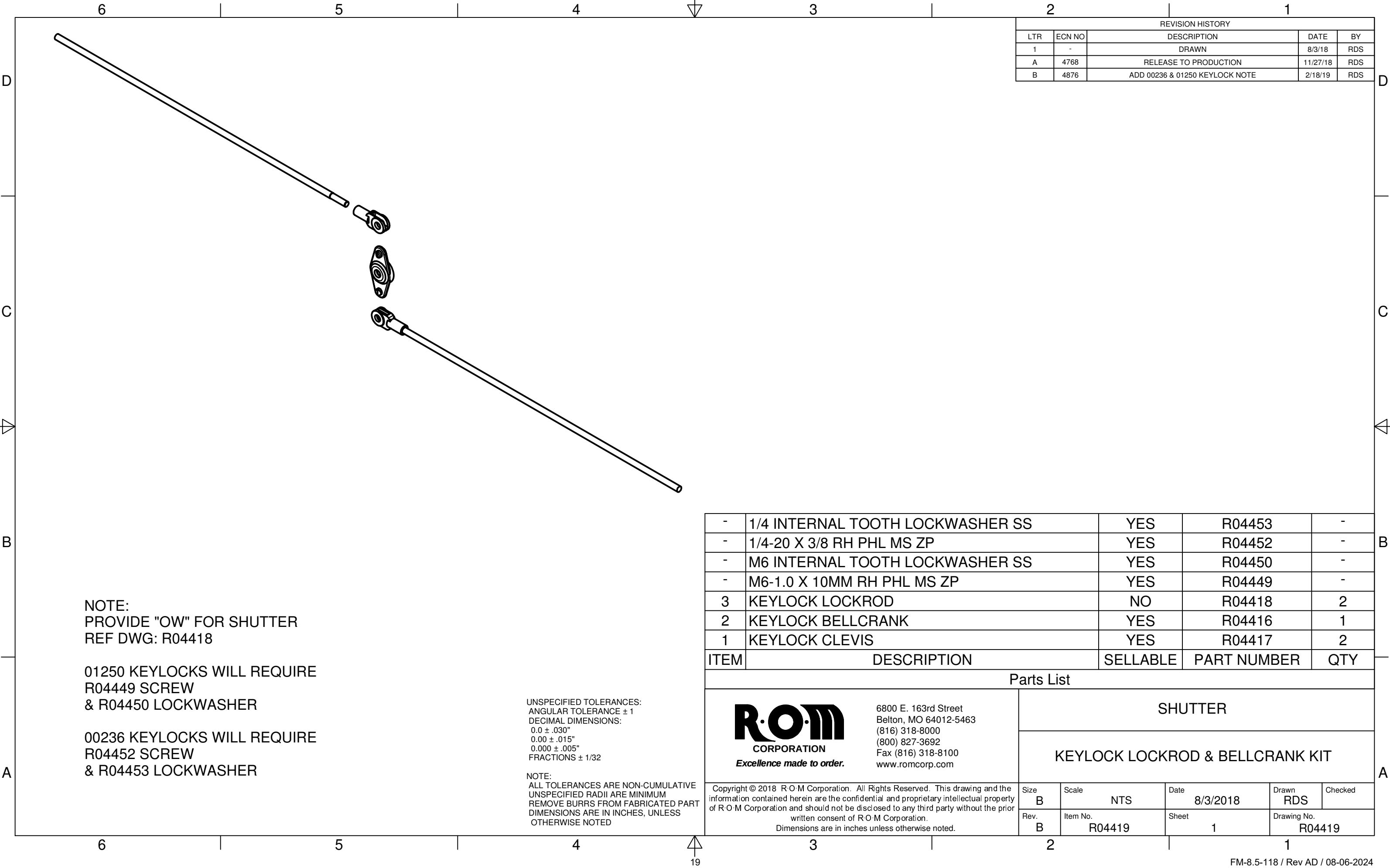
5	HANGER STUD	NO	R00988	VAR
4	PENNANT PLATE A,B,C	NO	R01541	VAR
3	PENNANT PLATE D	NO	R01542	VAR
2	RH PENNANT PLATE ASSEMBLY	YES	TABLE	1
1	LH PENNANT PLATE ASSEMBLY	YES	TABLE	1
ITEM	DESCRIPTION	SELLABLE	PART	QTY

Parts List

 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER			
	PENNANT PLATE FRONT ROLL W/ DRIP PAN			
Size B	Scale NTS	Date 10/24/2016	Drawn RDS	Checked
Rev. E	Item No. R01040-R01047	Sheet 1	Drawing No. R01040-R01047	

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KEYLOCK LOCKROD AND BELLCRANK KIT (R04419)



REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
1	-	DRAWN	8/3/18	RDS
A	4768	RELEASE TO PRODUCTION	11/27/18	RDS
B	4876	ADD 00236 & 01250 KEYLOCK NOTE	2/18/19	RDS

-	1/4 INTERNAL TOOTH LOCKWASHER SS	YES	R04453	-
-	1/4-20 X 3/8 RH PHL MS ZP	YES	R04452	-
-	M6 INTERNAL TOOTH LOCKWASHER SS	YES	R04450	-
-	M6-1.0 X 10MM RH PHL MS ZP	YES	R04449	-
3	KEYLOCK LOCKROD	NO	R04418	2
2	KEYLOCK BELLCRANK	YES	R04416	1
1	KEYLOCK CLEVIS	YES	R04417	2
ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY

Parts List

 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER			
	KEYLOCK LOCKROD & BELLCRANK KIT			
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	Rev. B	Item No. R04419	Sheet 1	Checked R04419

NOTE:
PROVIDE "OW" FOR SHUTTER
REF DWG: R04418

01250 KEYLOCKS WILL REQUIRE
R04449 SCREW
& R04450 LOCKWASHER

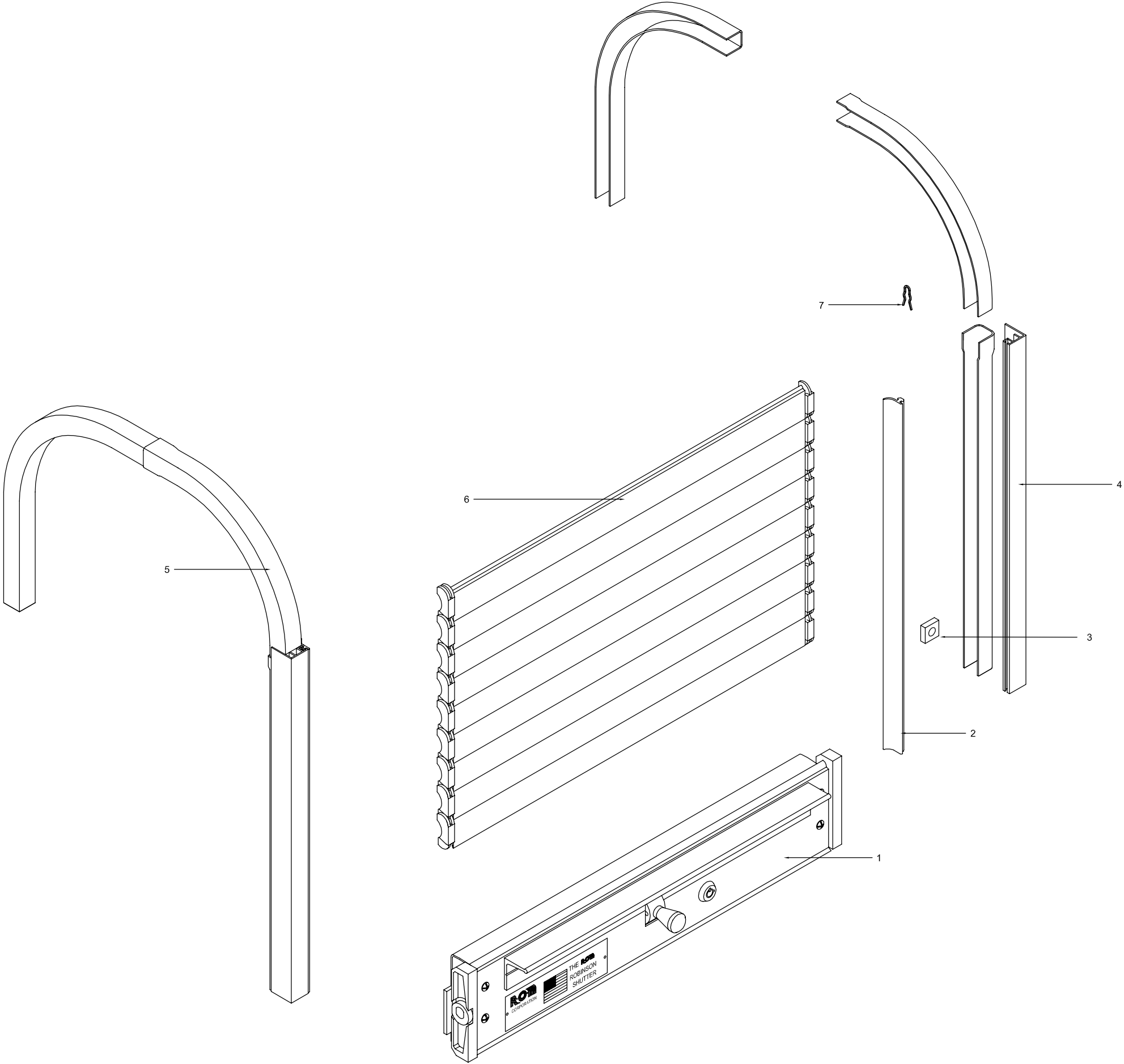
00236 KEYLOCKS WILL REQUIRE
R04452 SCREW
& R04453 LOCKWASHER

UNSPECIFIED TOLERANCES:
ANGULAR TOLERANCE ± 1
DECIMAL DIMENSIONS:
0.0 ± .030"
0.00 ± .015"
0.000 ± .005"
FRACTIONS ± 1/32

NOTE:
ALL TOLERANCES ARE NON-CUMULATIVE
UNSPECIFIED RADII ARE MINIMUM
REMOVE BURRS FROM FABRICATED PART
DIMENSIONS ARE IN INCHES, UNLESS
OTHERWISE NOTED

AUTOLATCH ROLL-UP SHUTTER DOOR

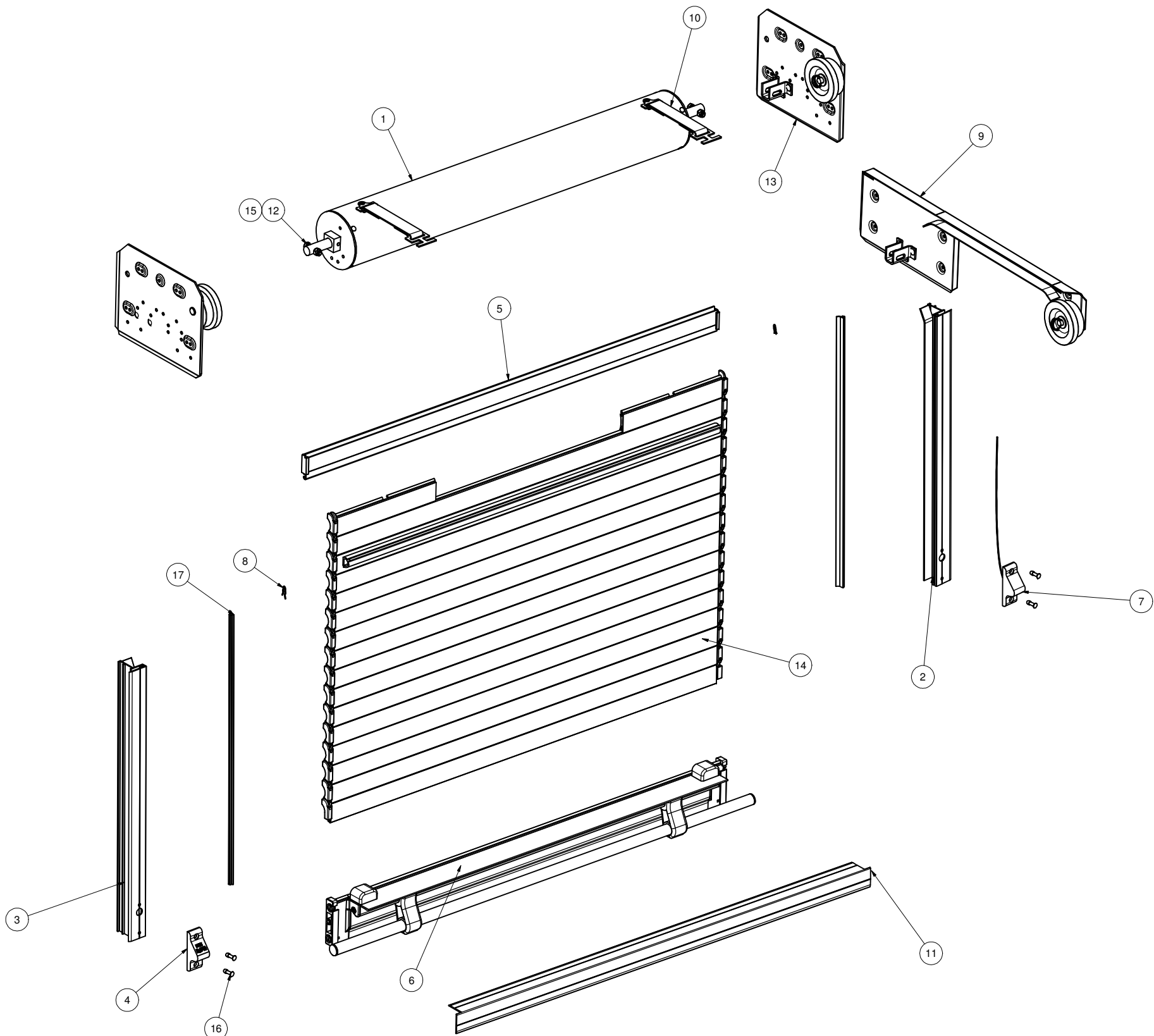
LET	ECN NO	REVISION CHANGES	DATE	BY
B	N/A	ADDED HAIRPIN CLIP	5/11/99	DWW
C	150	UPDATED SIDE SEAL PER CURRENT STYLE	5/1/02	CMS
D	648	UPDATED BOM	6/1/07	ARLA



7	HAIRPIN CLIP EXTERNAL ZP WW406	YES	R00355	2
6	SLAT ASSEMBLY SHUTTER	YES	R00072	1
5	AUTOLATCH TRACK ASSEMBLY, REPLACEMENT	YES	R00074	2
4	SIDE SEAL RETAINER CUT TO LENGTH	YES	R00064	VAR
3	LOCK BLOCK GEM LOCK 1/4 X 3/4	YES	14054	1
2	SIDE SEAL GRAY UV STAB GR 201-64	YES	14091	VAR
1	BOTTOM RAIL ASSY REPLACEMENT	YES	R00178	1
NO.	PART NAME	SELLABLE	ITEM	QTY.
 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com Excellence made to order.		SHUTTER		
		AUTOLATCH		
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Size	Scale	Date	Drawn	Checked
D	.5=1	4/1/96	CMS	
Rev.	Item No.	Sheet	Drawing No.	
D	R00151	1 of 1	R00151	

SERIES III - ROLL-UP SHUTTER DOOR - CONFIGURABLE (R00150)

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
J	566	UPDATED DRAWING	2/10/06	ARLA
K	651	REPLACED SPRING RETAINER PIN W/ BOLT AND NUT	7/6/2007	ARLA
L	702	REMOVED PULL STRAP	2/6/08	ARLA
M	882	UPDATED DRAWING	12/31/09	ARLA
N	882	REVISED RIVET NUMBER	3/24/10	ARLA

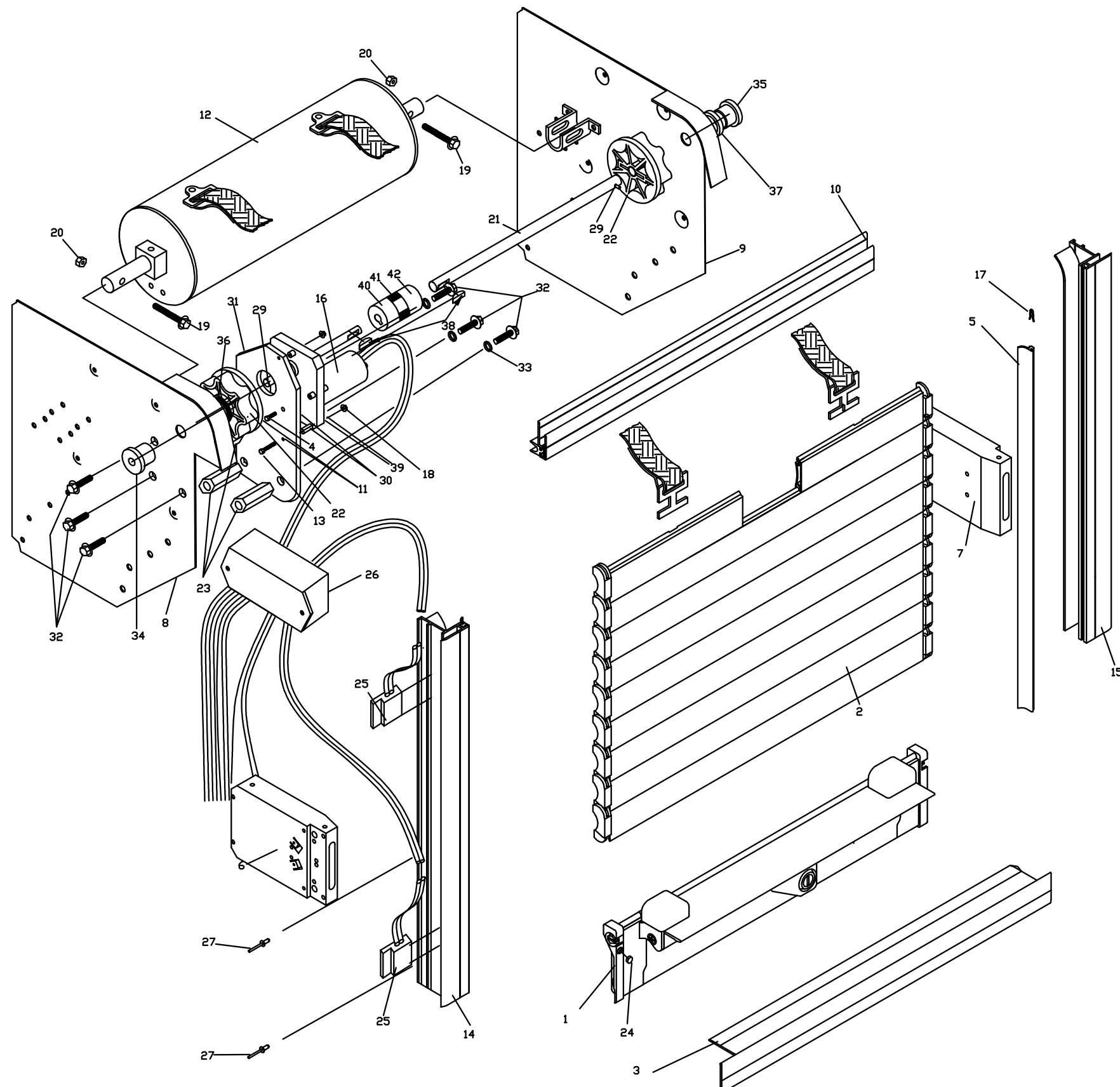


17	SIDE SEAL LOW PROFILE	YES	R00095	2
16	RIVET BLIND ALL ALUM 3/16X.575 CSK	YES	R00091	4
15	1/4-20 x 1 1/4 HEX HEAD CAP SCR ZP	YES	10174	2
14	SLAT ASSEMBLY, SHUTTER	YES	R00072	1
13	PENNANT PLATES	YES	Call	1
12	1/4-20 NYL INS STOP NUT ZP	YES	10021	2
11	CONFIGURABLE SILL PLATE	YES	R00029	1
10	STRAP ASSY FR W/ T-CLIP	YES	24211	2
9	REAR ROLL PENNANT PLATE	YES	Call	1
8	HAIRPIN CLIP EXTERNAL ZP VVW406	YES	R00355	2
7	KIT DASS REPLACEMENT	YES	R01078	1
6	BOTTOM RAIL ASSY REPLACEMENT	YES	R00178	1
5	DRIP RAIL ASSEMBLY CONFIGURABLE	YES	R00038 FOR R00150	1
4	KIT STRIKER BLOCK REPLACEMENT	YES	R01711	1
3	TRACK CONFIGURABLE ITEM, LEFT HAND	YES	R00240	1
2	TRACK CONFIGURABLE ITEM, RIGHT HAND	YES	R00240	1
1	OPERATOR ASSY REPLACEMENT	YES	R00163 FOR R00150	1

ITEM	DESCRIPTION	SELLABLE	PART	QTY				
Parts List								
 ROM CORPORATION Excellence made to order.	6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER						
		SERIES III CONFIGURABLE						
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Dimensions are in inches unless otherwise noted.								
Size	D	Scale	NTS	Date	3/24/2005	Drawn	ARLA	Checked
Rev	N	Item No.	R00150	No. of Sheets	1	Drawing No.	R00150	

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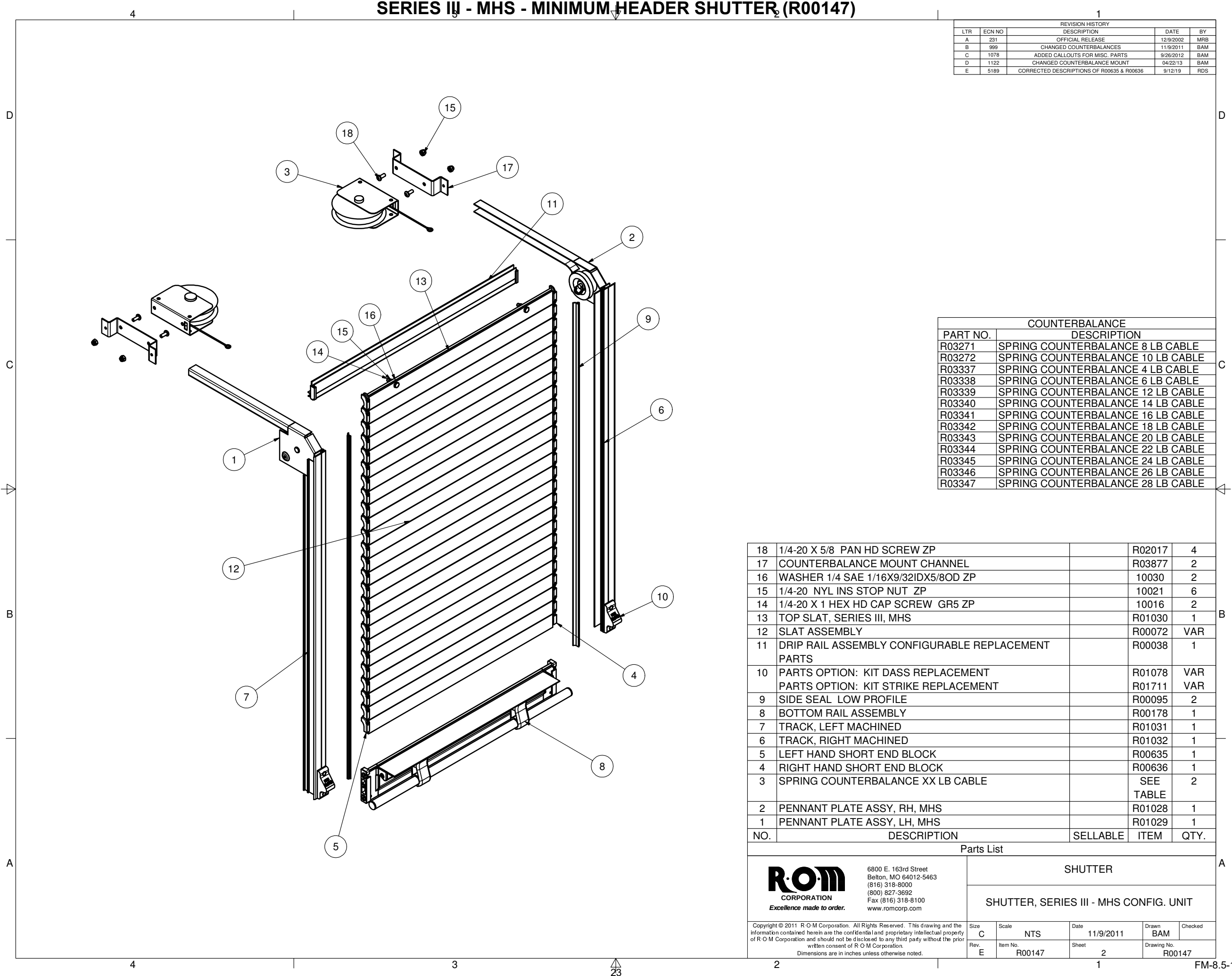
SERIES III - ROLL-UP SHUTTER - POWER DOOR OPERATOR ASSEMBLY (R00150)



LET	ECN NO	REVISION CHANGES	DATE	BY
J	185	DESIGN CHANGE	7/24/02	LEO
K	264	ITEM 28 REV.	1/28/03	LEO
L	284	MODIFIED ITEMS 8 & 9, REPLACED ITEMS 18 & 19	3/11/03	GW
M	752	MISC CHANGES FOR POWER MOTOR HARDWARE	6/23/08	RDS
N	752	ADDITION OF PARTS FOR 60" OW	1/6/09	ARLA
O	3006	ONE COUPLER FOR ALL SIZES	5/24/18	JBDU
P	3444	R04181 WAS R00599, R04184 WAS R00558	11/29/16	RDS
P	5299	R01544 WAS R01543	12/18/19	RDS

42	COUPLING BODY EXTENSION W/ KEYWAY	YES	R04020	1
41	COUPLING FLEX SPIDER	YES	R04021	1
40	COUPLING BODY MOTOR W/ KEYWAY	YES	R04019	1
39	#10-24 X 1/2 THREAD CUTTING	YES	R01305	2
38	KEY (# 404 WOODRUFF)	YES	R00957	2
37	BEARING WASHER .625 ID X 1 OD X .062 THK	YES	R00887	1
36	BEARING WASHER .500 ID X .750 OD X .062 THK	YES	R00886	1
35	BEARING .500 ID X .625 OD X .375 LONG	YES	R00885	1
34	BEARING .375 ID X .500 OD X .750 LONG	YES	R00884	1
33	LOCK WASHER 1/4 SPLIT ZP	YES	10001	3
32	1/4-20 X 1/2 HEX HD CAP SCR SS	YES	10094	6
31	MOTOR MOUNT PLATE	YES	R00801	1
30	DRIVE MOTOR-MOUNTING PLATE SPACER	YES	R00832	3
29	3/16 X 2 SS ROLL PIN	YES	R04184	2
27	RIVET, 3/16 X 3/8, 1/8-1/4 GRIP	YES	R00366	4
26	POWER DOOR CONTROL MODULE (LESS THAN 60" OW)	YES	R00786	1
26	POWER DOOR CONTROL MODULE (60" OW OR LARGER)	YES	R01544	1
25	PROXIMITY SWITCH	YES	R00785	2
24	MAGNET	YES	R00968	1
23	DRIVE MOTOR PLATE SPACER	YES	R00831	3
22	Q2000 DRIVE SPROCKET ASSEMBLY	YES	R04181	2
21	EXTENSION SHAFT	YES	R00822	1
20	1/4-20 NYL INS STOP NUT ZP	YES	10021	2
19	1/4-20 X 1 1/4 HEX HEAD CAP SCR ZP	YES	10174	2
18	NUT, 8-32 W/TOOTH WASHER	YES	R01307	3
17	HAIRPIN CLIP, EXTERNAL ZP WW406	YES	R00355	2
16	MOTOR, AUTOMATIC DOOR	YES	R00875	1
15	TRACK CONFIGURABLE ITEM, RIGHT HAND	YES	R00240	1
14	TRACK CONFIGURABLE ITEM, LEFT HAND	YES	R00240	1
13	8-32 X 1 1/4 SLOT HH MACH SCR	YES	R01306	3
12	OPERATOR ASSEMBLY, REPLACEMENT	YES	R00163	1
11	10-24 X 5/8 SLTD FLT HD SCR ZP	YES	10061	2
10	DRIP RAIL ASSEMBLY, CONFIGURABLE	YES	R00038	1
9	PENNANT PLATE, RIGHT	YES	CALL	1
8	PENNANT PLATE, LEFT	YES	CALL	1
7	RIGHT HAND DOOR LOCK	YES	R01784	1
6	LEFT HAND DOOR LOCK	YES	R01785	1
5	SIDE SEAL, LOW PROFILE	YES	R00095	VAR
4	10-24 X 1/2 THREAD CUTTING SCREW	YES	R01305	2
3	CONFIGURABLE SILL PLATE	YES	R00029	1
2	SLAT ASSEMBLY, SHUTTER	YES	R00072	1
1	BOTTOM RAIL ASSEMBLY, REPLACEMENT WITH MAGNET	YES	R00178	1

NO.	PART NAME	SELLABLE	ITEM	QTY.					
 ROM CORPORATION <i>Excellence made to order.</i>	6800 E. 163rd Street Belton, MO 64012-5453 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER							
		POWER OPERATOR ASSEMBLY							
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Size	B	Scale	NTS	Date	7/23/03	Drawn	CMS	Checked	
Rev.	0	Item No.	ROM150	Sheet	3 of 3	Drawing No.	ROM150		



REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	231	OFFICIAL RELEASE	12/9/2002	MRB
B	999	CHANGED COUNTERBALANCES	11/9/2011	BAM
C	1078	ADDED CALLOUTS FOR MISC. PARTS	9/26/2012	BAM
D	1122	CHANGED COUNTERBALANCE MOUNT	04/22/13	BAM
E	5189	CORRECTED DESCRIPTIONS OF R00635 & R00636	9/12/19	RDS

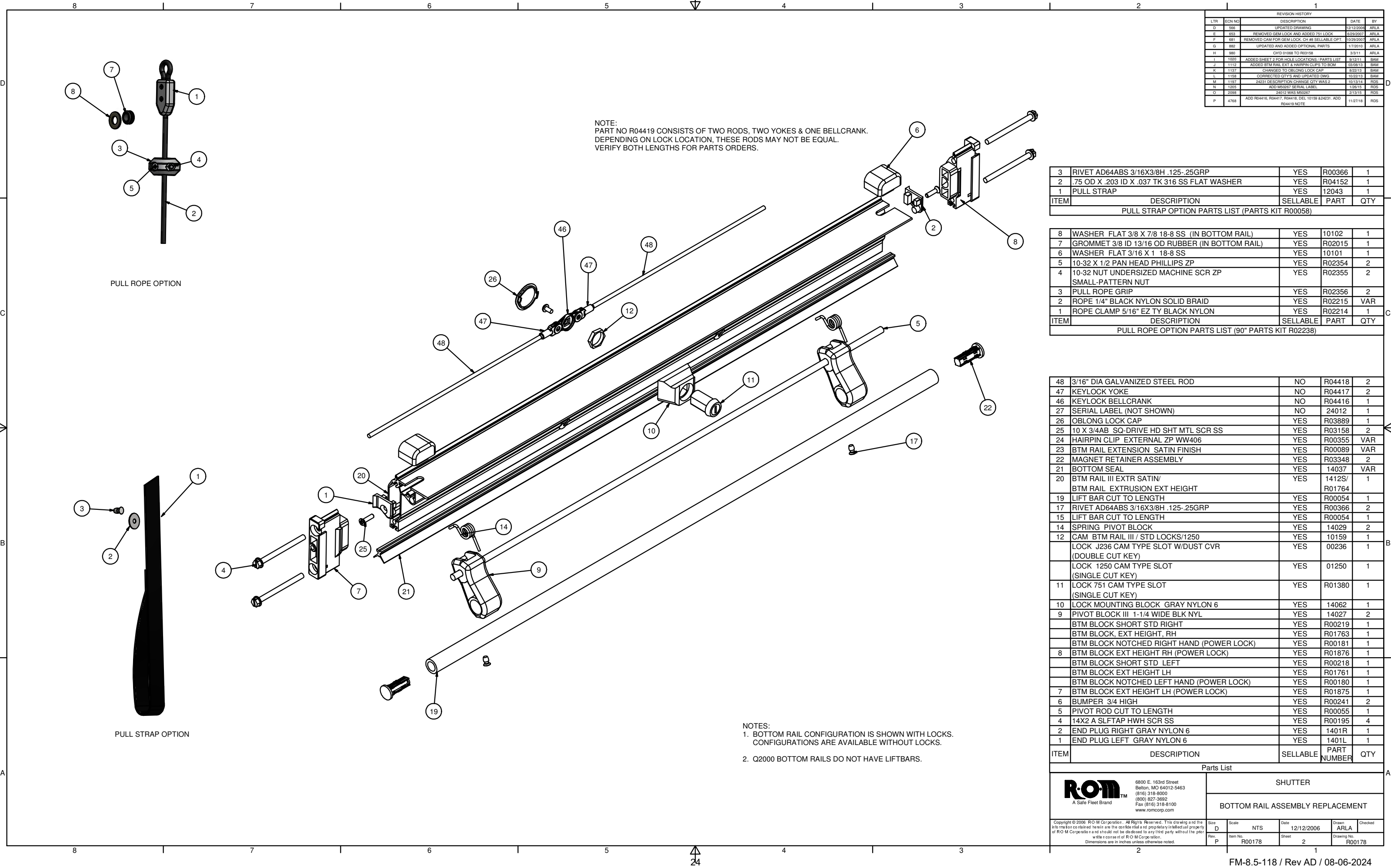
COUNTERBALANCE	
PART NO.	DESCRIPTION
R03271	SPRING COUNTERBALANCE 8 LB CABLE
R03272	SPRING COUNTERBALANCE 10 LB CABLE
R03337	SPRING COUNTERBALANCE 4 LB CABLE
R03338	SPRING COUNTERBALANCE 6 LB CABLE
R03339	SPRING COUNTERBALANCE 12 LB CABLE
R03340	SPRING COUNTERBALANCE 14 LB CABLE
R03341	SPRING COUNTERBALANCE 16 LB CABLE
R03342	SPRING COUNTERBALANCE 18 LB CABLE
R03343	SPRING COUNTERBALANCE 20 LB CABLE
R03344	SPRING COUNTERBALANCE 22 LB CABLE
R03345	SPRING COUNTERBALANCE 24 LB CABLE
R03346	SPRING COUNTERBALANCE 26 LB CABLE
R03347	SPRING COUNTERBALANCE 28 LB CABLE

18	1/4-20 X 5/8 PAN HD SCREW ZP		R02017	4
17	COUNTERBALANCE MOUNT CHANNEL		R03877	2
16	WASHER 1/4 SAE 1/16X9/32IDX5/8OD ZP		10030	2
15	1/4-20 NYL INS STOP NUT ZP		10021	6
14	1/4-20 X 1 HEX HD CAP SCREW GR5 ZP		10016	2
13	TOP SLAT, SERIES III, MHS		R01030	1
12	SLAT ASSEMBLY		R00072	VAR
11	DRIP RAIL ASSEMBLY CONFIGURABLE REPLACEMENT PARTS		R00038	1
10	PARTS OPTION: KIT DASS REPLACEMENT		R01078	VAR
	PARTS OPTION: KIT STRIKE REPLACEMENT		R01711	VAR
9	SIDE SEAL LOW PROFILE		R00095	2
8	BOTTOM RAIL ASSEMBLY		R00178	1
7	TRACK, LEFT MACHINED		R01031	1
6	TRACK, RIGHT MACHINED		R01032	1
5	LEFT HAND SHORT END BLOCK		R00635	1
4	RIGHT HAND SHORT END BLOCK		R00636	1
3	SPRING COUNTERBALANCE XX LB CABLE		SEE	2
			TABLE	
2	PENNANT PLATE ASSY, RH, MHS		R01028	1
1	PENNANT PLATE ASSY, LH, MHS		R01029	1
NO.	DESCRIPTION	SELLABLE	ITEM	QTY.

Parts List

 <i>Excellence made to order.</i>	6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER				
		SHUTTER, SERIES III - MHS CONFIG. UNIT				
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		Rev. E	Item No. R00147	Sheet 2	Drawing No. R00147	

BOTTOM RAIL ASSEMBLY REPLACEMENT (Series III) / PULL ROPE OPTION / PULL STRAP OPTION (R00178) pg 1



NOTE:
 PART NO R04419 CONSISTS OF TWO RODS, TWO YOKES & ONE BELLCRANK.
 DEPENDING ON LOCK LOCATION, THESE RODS MAY NOT BE EQUAL.
 VERIFY BOTH LENGTHS FOR PARTS ORDERS.

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
D	586	UPDATED DRAWING	12/12/2006	ARLA
E	553	REMOVED GEM LOCK AND ADDED T61 LOCK	6/29/2007	ARLA
F	581	REMOVED CAM FOR GEM LOCK. CH #R SELLABLE OPT.	10/29/2007	ARLA
G	582	UPDATED AND ADDED OPTIONAL PARTS	1/7/2010	ARLA
H	580	CHD 01088 TO R03158	3/3/11	ARLA
I	1020	ADDED SHEET 2 FOR HOLE LOCATIONS / PARTS LIST	9/12/11	BAM
J	1112	ADDED BTM RAIL EXT & HAIRPIN CLIPS TO BOM	03/08/13	BAM
K	1137	CHANGED TO OBLONG LOCK CAP	8/22/13	BAM
L	1158	CORRECTED QTY'S AND UPDATED DWG	10/22/13	BAM
M	1197	24231 DESCRIPTION CHANGE QTY WAS 2	10/13/14	RDS
N	1205	ADD M50267 SERIAL LABEL	1/26/15	RDS
O	2098	24012 WAS M5267	2/13/15	RDS
P	4768	ADD R04416, R04417, R04418, DEL 10159 & 34231. ADD R04419 NOTE	11/27/18	RDS

3	RIVET AD64ABS 3/16X3/8H .125-.25GRP	YES	R00366	1
2	.75 OD X .203 ID X .037 TK 316 SS FLAT WASHER	YES	R04152	1
1	PULL STRAP	YES	12043	1
ITEM	DESCRIPTION	SELLABLE	PART	QTY
PULL STRAP OPTION PARTS LIST (PARTS KIT R00058)				

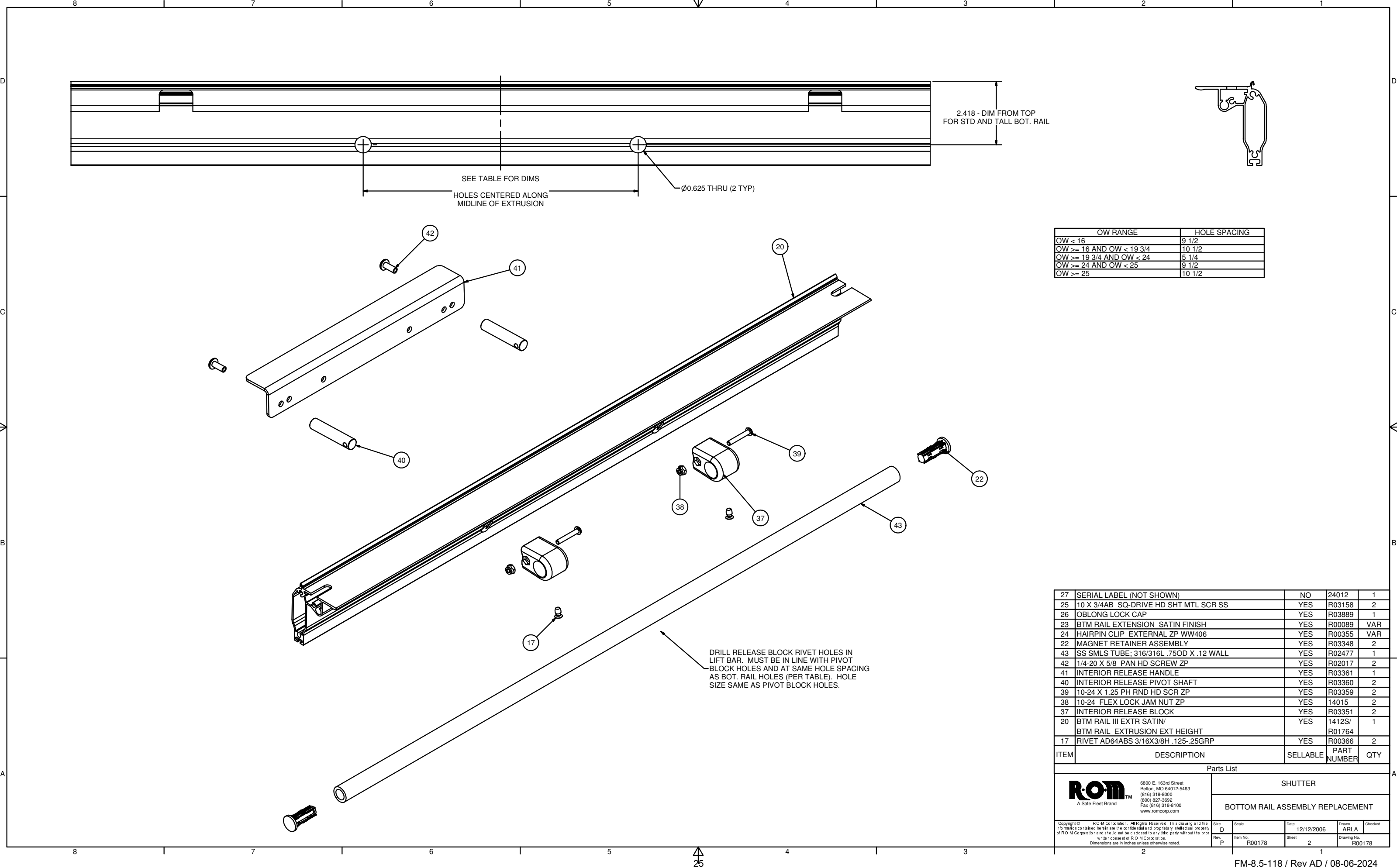
8	WASHER FLAT 3/8 X 7/8 18-8 SS (IN BOTTOM RAIL)	YES	10102	1
7	GROMMET 3/8 ID 13/16 OD RUBBER (IN BOTTOM RAIL)	YES	R02015	1
6	WASHER FLAT 3/16 X 1 18-8 SS	YES	10101	1
5	10-32 X 1/2 PAN HEAD PHILLIPS ZP	YES	R02354	2
4	10-32 NUT UNDERSIZED MACHINE SCR ZP SMALL-PATTERN NUT	YES	R02355	2
3	PULL ROPE GRIP	YES	R02356	2
2	ROPE 1/4" BLACK NYLON SOLID BRAID	YES	R02215	VAR
1	ROPE CLAMP 5/16" EZ TY BLACK NYLON	YES	R02214	1
ITEM	DESCRIPTION	SELLABLE	PART	QTY
PULL ROPE OPTION PARTS LIST (90" PARTS KIT R02238)				

48	3/16" DIA GALVANIZED STEEL ROD	NO	R04418	2
47	KEYLOCK YOKE	NO	R04417	2
46	KEYLOCK BELLCRANK	NO	R04416	1
27	SERIAL LABEL (NOT SHOWN)	NO	24012	1
26	OBLONG LOCK CAP	YES	R03889	1
25	10 X 3/4AB SQ-DRIVE HD SHT MTL SCR SS	YES	R03158	2
24	HAIRPIN CLIP EXTERNAL ZP WW406	YES	R00355	VAR
23	BTM RAIL EXTENSION SATIN FINISH	YES	R00089	VAR
22	MAGNET RETAINER ASSEMBLY	YES	R03348	2
21	BOTTOM SEAL	YES	14037	VAR
20	BTM RAIL III EXTR SATIN/ BTM RAIL EXTRUSION EXT HEIGHT	YES	1412S/ R01764	1
19	LIFT BAR CUT TO LENGTH	YES	R00054	1
17	RIVET AD64ABS 3/16X3/8H .125-.25GRP	YES	R00366	2
15	LIFT BAR CUT TO LENGTH	YES	R00054	1
14	SPRING PIVOT BLOCK	YES	14029	2
12	CAM BTM RAIL III / STD LOCKS/1250	YES	10159	1
	LOCK J236 CAM TYPE SLOT W/DUST CVR (DOUBLE CUT KEY)	YES	00236	1
	LOCK 1250 CAM TYPE SLOT (SINGLE CUT KEY)	YES	01250	1
11	LOCK 751 CAM TYPE SLOT (SINGLE CUT KEY)	YES	R01380	1
10	LOCK MOUNTING BLOCK GRAY NYLON 6	YES	14062	1
9	PIVOT BLOCK III 1-1/4 WIDE BLK NYL	YES	14027	2
	BTM BLOCK SHORT STD RIGHT	YES	R00219	1
	BTM BLOCK, EXT HEIGHT, RH	YES	R01763	1
	BTM BLOCK NOTCHED RIGHT HAND (POWER LOCK)	YES	R00181	1
8	BTM BLOCK EXT HEIGHT RH (POWER LOCK)	YES	R01876	1
	BTM BLOCK SHORT STD LEFT	YES	R00218	1
	BTM BLOCK EXT HEIGHT LH	YES	R01761	1
	BTM BLOCK NOTCHED LEFT HAND (POWER LOCK)	YES	R00180	1
7	BTM BLOCK EXT HEIGHT LH (POWER LOCK)	YES	R01875	1
6	BUMPER 3/4 HIGH	YES	R00241	2
5	PIVOT ROD CUT TO LENGTH	YES	R00055	1
4	14X2 A SLFTAP HWH SCR SS	YES	R00195	4
2	END PLUG RIGHT GRAY NYLON 6	YES	1401R	1
1	END PLUG LEFT GRAY NYLON 6	YES	1401L	1
ITEM	DESCRIPTION	SELLABLE	PART NUMBER	QTY

NOTES:
 1. BOTTOM RAIL CONFIGURATION IS SHOWN WITH LOCKS.
 CONFIGURATIONS ARE AVAILABLE WITHOUT LOCKS.
 2. Q2000 BOTTOM RAILS DO NOT HAVE LIFTBARS.

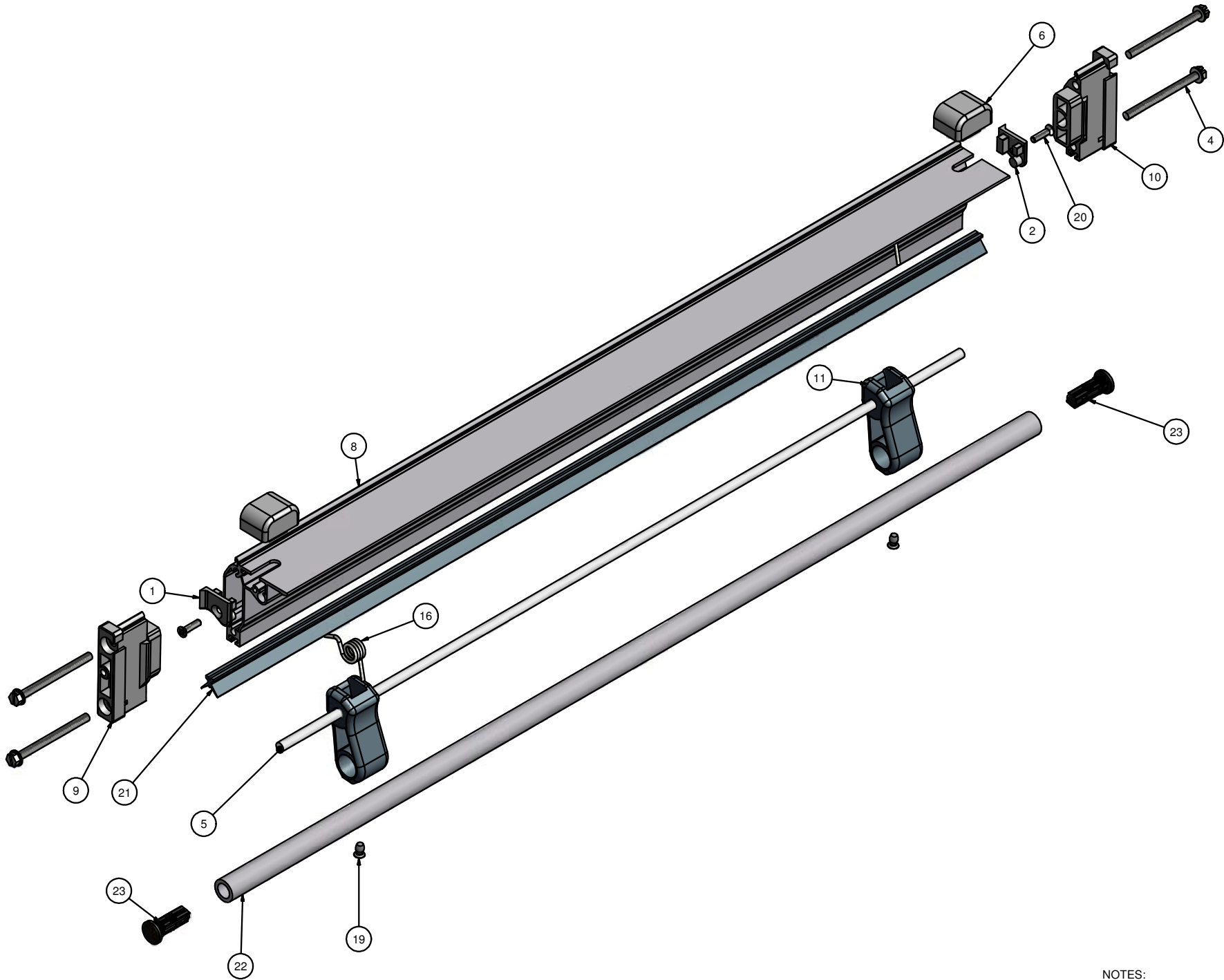
Parts List				
R.O.M. A Safe Fleet Brand 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com		SHUTTER		
		BOTTOM RAIL ASSEMBLY REPLACEMENT		
Size	Scale	NTS	Date	12/12/2006
Rev	Item No.	R00178	Sheet	2
			Drawn	ARLA
			Checked	
			Drawing No.	R00178

BOTTOM RAIL ASSEMBLY REPLACEMENT (Series III) with INTERIOR RELEASE HANDLE (R00178) pg 2



BOTTOM RAIL ASSEMBLY REPLACEMENT (Series III) - NO LOCK (R00178) pg 3

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
D	566	UPDATED DRAWING	5/15/2007	ARLA
E	980	CH 51085 TO R03158	3/3/11	ARLA
F	1005	R03346 QTY 2 WAS R00011 QTY 2	9/29/11	RDS
G	1205	ADD M50267 SERIAL LABEL	1/26/15	RDS
H	2058	24012 WAS M50267	2/13/15	RDS



- NOTES:
1. BOTTOM RAIL CONFIGURATION IS SHOWN WITHOUT LOCKS. CONFIGURATIONS ARE AVAILABLE LOCKS.
 2. Q2000 BOTTOM RAILS DO NOT HAVE LOCKS OR LIFTBARS.

24	SERIAL LABEL (NOT SHOWN)	NO	24012	1
23	MAGNET RETAINER ASSEMBLY	YES	R03348	2
22	LIFT BAR CUT TO LENGTH	YES	R00054	1
21	BOTTOM SEAL	YES	14037	1
20	10 X 3/4AB SQ-DRIVE HD SHT MTL SCR SS	YES	R03158	2
19	RIVET AD64ABS 3/16X3/8H .125-.25GRP	YES	R00366	2
16	SPRING PIVOT BLOCK	YES	14029	2
14	CAM BTM RAIL III / STD LOCKS/1250	YES	10159	1
11	PIVOT BLOCK III 1-1/4 WIDE BLK NYL	YES	14027	2
10	BTM BLOCK SHORT STD RIGHT	YES	R00219	1
	BTM BLOCK, EXT HEIGHT, RH	YES	R01763	1
	BTM BLOCK NOTCHED RIGHT HAND (POWER LOCK)	YES	R00181	1
	BTM BLOCK EXT HEIGHT RH (POWER LOCK)	YES	R01876	1
9	BTM BLOCK SHORT STD LEFT	YES	R00218	1
	BTM BLOCK EXT HEIGHT LH	YES	R01761	1
	BTM BLOCK NOTCHED LEFT HAND (POWER LOCK)	YES	R00180	1
	BTM BLOCK EXT HEIGHT LH (POWER LOCK)	YES	R01875	1
8	BTM RAIL LIFT BAR MACHINED	YES	R00052	1
6	BUMPER 3/4 HIGH	YES	R00241	2
5	PIVOT ROD CUT TO LENGTH	YES	R00055	1
4	14X2 A SLFTAP HWH SCR SS	YES	R00195	4
2	END PLUG RIGHT GRAY NYLON 6	YES	1401R	1
1	END PLUG LEFT GRAY NYLON 6	YES	1401L	1
ITEM	DESCRIPTION	SELLABLE	PART	QTY

Parts List				
ROM A Safe Fleet Brand 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com		SHUTTER		
		BOTTOM RAIL ASSEMBLY REPLACEMENT		
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	Rev H	Item No. R00178-no lock	Sheet 1	Drawing No. R00178-no lock

BOTTOM RAIL ASSEMBLY REPLACEMENT (Autolatch) (R00178) pg 4

REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
B	N/A	REVISED LOCK CONFIGURATION	10/12/99	DWW
C	N/A	ADDED POWER LOCK END BLOCK INFO.	3/19/2000	DWW
D		ADDED #21 WASHER, SERIES III END BLOCKS, COVER PLATE WITH CUTOUT, AND REPLACED NAME PLATE AND RIVETS WITH LABEL W/SERIAL NUMBER.	8/23/2011	PER
E		CHANGED CAM 10166 TO UNIVERS PART	1/14/14	JBOLL
F	1197	24231 DESCRIPTION CHANGE	10/13/14	RDS
G	1305	M50267 SERIAL LABEL WAS 24012	1/26/15	RDS
H	2098	24012 WAS M50267	2/13/15	RDS

NOTE:
PART NO 24231 CONSISTS OF TWO RODS.
DEPENDING ON LOCK LOCATION, THESE RODS MAY NOT BE EQUAL.
VERIFY BOTH LENGTHS FOR PARTS ORDERS.

26	LOCK ROD SERIES III W/HOOK-PAIR	YES	24231	1
25	CAM, GEM LOCK 1-3/8 X 1/8 CR STEEL	YES	10157	1
24	LOCK, GEM CYL MODEL W/TWO KEYS 5/8	YES	12010	1
23	10-24 X 3/4, PHL TRS HD SCR, SS	YES	10185	2
20	WASHER FLAT-10 7/32ID X 1/16THK SS	YES	14024	1
19	10-24 FLEX LOCK NUT, ZP	YES	14015	4
19	ROD GUIDE BRACKET	YES	24143	1
18	COVER PLATE STD PROFILE	YES	14070	1
17	FINGER PULL STD., CUT TO LENGTH	YES	14005	1
16	GUIDE STOP, BOTTOM RAIL 11 GA STL	YES	10104	2
15	BOTTOM BLOCK AUTOLATCH RIGHT	YES	R00720	1
15	BOTTOM BLOCK AUTOLATCH LEFT	YES	R00721	1
14	10/24 X 5/16, SLTD PAN HD W/WSHR SCR, ZP	YES	10146	2
13	LABEL SERIAL W/NUMBER SHUTTER	NO	24012	1
12	CAM ROD, R/M 00042	YES	SEE ENG	1
11	CAM STOP AUTOLATCH	YES	10166	2
10	10-24 X 5/8 PHL TRS HD SCR, SS	YES	14022	6
9	1/4-20 X 1/4 SCKT HD SET SCR, SS	YES	10171	2
8	10-24, HEX NUT, ZP	YES	01081	1
7	TENSION PIN, 1/8 X 1/2 #420 SS	YES	10042	1
6	10-24, NYLON INSERT STOP NUT SS	YES	14007	2
5	SPRING WIRE, .080 SS 302 STG 6 IN	YES	10163	1
4	HUB 5/8 X 1 X 1/4-20 THRD HOLE ALUM	YES	10148	1
3	KNOB, AUTOLATCH ROD MACHINED	YES	10165	1
2	BOTTOM SEAL	YES	14037	1
1	BOTTOM RAIL AUTOLATCH, MACHINED	YES	R00059	1
NO.	PART NAME	SELLABLE	ITEM	QTY

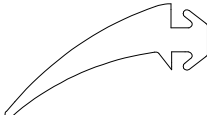
 A Safe Fleet Brand 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com		SHUTTER			
		BOTTOM RAIL ASSY. REPLACEMENT			
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Rev H	Item No. R00178	Sheet 1	Drawing No. R00178		

SERIES III - TRACK CONFIGURABLE ITEM (R00240)

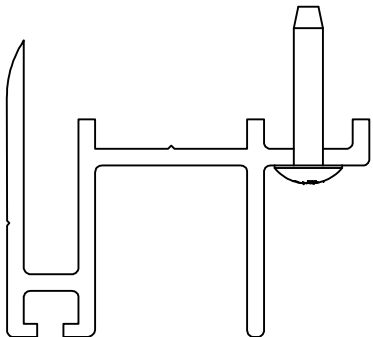
REVISION HISTORY				
LTR	ECN NO	DESCRIPTION	DATE	BY
A	566	NEW DRAWING	11/10/2006	ARLA
B	982	ADDED V3 PROFILE	4/27/2010	ARLA
C	1112	UPDATED TRACK PROFILES	03/08/13	BAM



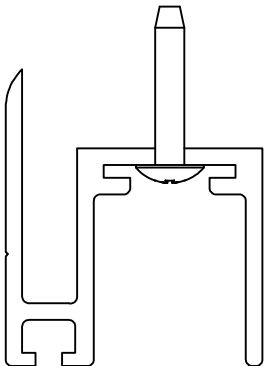
Current side seal
after 4/30/1998



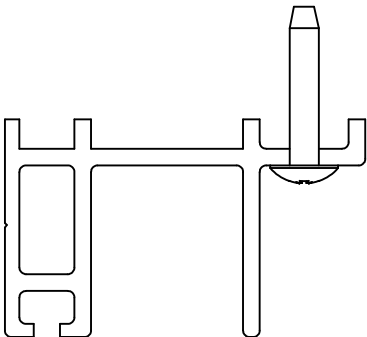
Side seal prior
to 4/30/1998



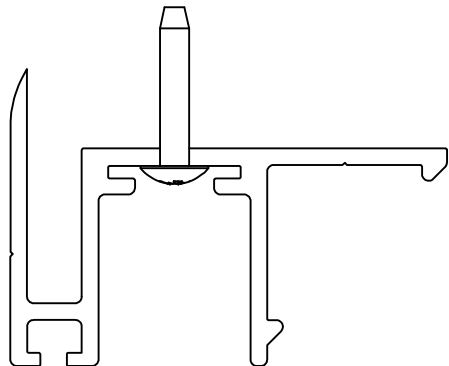
Conventional
Track
(standard)



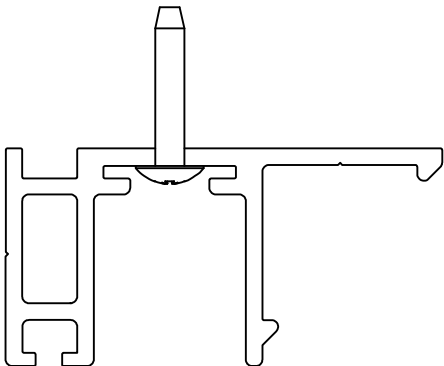
Recessed
Track



Interior
Track



Integrated
Track



Interior Integrated
Track

- Information required at time of order:
- Location for piece of track required (determined by facing the compartment)
 - Track profile (see above)
 - Finish: satin or painted with paint information
 - Power: Power lock only or Q2000 and side location for lock
 - Door Ajar Switch (DASS) or striker block
 - Side seal type (see above)
 - Prepunched mounting slot
 - Sill plate if required
 - Type of bottom rail: Standard, Btm rail extension or Tall bottom rail
 - Manual lock if required

 6800 E. 163rd Street Belton, MO 64012-5463 (816) 318-8000 (800) 827-3692 Fax (816) 318-8100 www.romcorp.com	SHUTTER				
	TRACK CONFIGURABLE ITEM				
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Rev. C	Item No. R00240	Sheet 1	Drawing No. R00240		

ROLL-UP SHUTTER DOORS - KIT PARTS

PART #	PART DESCRIPTION	MAT'L PART #	MATERIAL PART DESCRIPTION	QTY
R01078	DASS (DOOR AJAR SWITCH) REPLACEMENT KIT	R00091	RIVET BLIND ALL ALUM 3/16 X .575 CSK	2
		R00781	DOOR AJAR SWITCH (5 WIRE)	1
R01711	STRIKE REPLACEMENT KIT	R00091	RIVET BLIND ALL ALUM 3/16 X .575 CSK	2
		R00671	STRIKE BLOCK 1" WIDE	1
R02256	J236 LOCK FOR SHUTTERS KIT	00236	LOCK J236 CAM TYPE SLOT W/DUST CVR	1
		10159	CAM BTM RAIL III / STD LOCKS / 1250	1
		14062	LOCK MOUNTING BLOCK GRAY NYLON 6	1
		R00013	LOCK CAP	1