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R-O-M EXTREME BOLTED CARGO TRAY **INSTALLATION INSTRUCTIONS**

FM-7.5-07
Rev. D
09-17-09

Congratulations on your purchase of the R•O•M Extreme Cargo Tray!

Please read and carefully follow these instructions!

You will need the following parts and tools for installing your Extreme Cargo Tray (please note that these are not included with your system):

- Fasteners for attaching cargo tray assembly to floor
- Drill
- Drill bits (13/32")
- Wrenches
- Tape measure
- Marking pen
- Clear indoor / outdoor silicone sealant

Overview

For a successful installation of the R•O•M Extreme cargo tray, follow these steps:

- 1) Unpack contents
- 2) Test unit for proper alignment and functionality
- 3) Mark and pre-drill mounting holes
- 4) Install cargo tray

Floor Mount Application

For S7 and T9 models, it will be necessary to have at least (4) mounting points per tray assembly (2 per side). D7 models utilize (10) mounting holes, and S1 models come with (6) mounting holes (see specific Form Number for model drawings listed on page 2). It is the customer's responsibility to insure the mounts are secure to compartment floor and the floor is rated to handle applied loads.

- a) Test the assembly for proper alignment and adjust if needed. The flat bar mounts that are attached to the angle supports have oversized mounting holes. These bolts can be loosened to allow for rail adjustment if the tray is binding. If adjustment is necessary, be sure the assembly mounting bars are square prior to re-tightening hardware.
- b) Position cargo tray in compartment and mark hole locations.

- c) Drill mounting holes through compartment floor.
- d) Place assembly inside compartment and use customer supplied hardware to attach to compartment floor. For a watertight opening, use a silicone sealant to seal the drilled holes.

Drawings of Cargo Tray Models

Form #	Model #	Description
FM-7.5-237	D7UE	70% Dual Directional – Upper Slides - External Mount
FM-7.5-238	D7UI	70% Dual Directional – Upper Slides - Internal Mount
FM-7.5-239	S1UE	100% Straight – Upper Slides - External Mount
FM-7.5-240	S1UI	100% Straight – Upper Slides - Internal Mount
FM-7.5-241	S7LE	70% Straight – Lower Slides - External Mount
FM-7.5-242	S7LI	70% Straight – Lower Slides - Internal Mount
FM-7.5-243	S7UE	70% Straight – Upper Slides - External Mount
FM-7.5-244	S7UI	70% Straight – Upper Slides - Internal Mount
FM-7.5-245	T9LE	90% Tilt – Lower Slides - External Mount
FM-7.5-246	T9LI	90% Tilt – Lower Slides - Internal Mount
FM-7.5-247	T9UE	90% Tilt – Upper Slides - External Mount
FM-7.5-248	T9UI	90% Tilt – Upper Slides - Internal Mount

If you have any problems or for warranty information, please call R•O•M Corporation at 1-800-827-3692 or visit our website www.romcorp.com

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